



LRQA Verification Inspection Certificate

Certificate no: PRJ11100397336/01
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Project: 6Tonne / 12 Tonne Sheeve unit
Office: Birmingham
Client: Blue Manta International Limited
Address: Pitmedden Road Industrial Estate
Aberdeen
AB21 0BF
Date: 13 April 2023
Client's Order Number: 3809230
Order Status: Complete
Inspection Dates
First: 17 March 2023
Final: 13 April 2023

This certificate is issued to
Blue Manta International Limited, Purchase Order 3809230 to certify that the undersigned surveyors did at their request attend their premises at
Pitmedden Road Industrial Estate, Dyce, Aberdeen on or between the above dates in order to carry out the surveys as described below:

Description:

Five (5) 6 Tonne / 12 Tonne Sheeve Units

Total Head Pull: 12 Tonne

Line Pull: 6 Tonne

Proof Load: 24 Tonne

Lifting Configuration: Single point straight lift (Upper Padeye)

Lifting Condition: Onshore / Offshore Lifts

Maximum Significant Wave height: 0.6m

Minimum Design Temperature: Minus 20 Degrees Centigrade

Drawing Numbers: BMD-1527

Serial Numbers: BM-SW-1224 to BM-SW-1228

Specification: LR Rules for Lifting appliances in a Marine Environment Chapter 3 (2013)

Design Appraisal Document: COV1616236 O-32449/IH

Scope:

1. Confirmed Adequate Fabrication Controls including Materials and Consumables
2. Confirmed Suitability of Weld Procedures / Welder Qualifications
3. Monitored Fabrication including fit-up, workmanship and weld quality
4. Final Visual Inspection carried out and found to be satisfactory
5. Witnessed Satisfactory (Proof) load test @ 24 Tonne on 28/03/2023
6. Upon completion a satisfactory review of documentation / certification package was carried out.

Equipment Calibration:

Not Applicable

Marking / Identification:

Serial number welded to Sheeve

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Form 1123 LRQOV (2022.07)

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Conclusion statement:

On the basis of the survey now described it is considered that the Sheeve units have been satisfactorily designed, manufactured and tested in accordance with LR Code for Lifting Appliances in a Marine Environment (Chapter 3)

LRQA stamp	
Name: William	
Date: 13/04/2023	
Ref No: 100411100397336	
Office: Birmingham	

William Wilson on behalf of Alasdair Sorley and self
Surveyor to LRQA
A subsidiary of LRQA Group Limited

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