

Blue Manta International Limited

5 Kirkton Avenue,
Pitmedden Road Industrial Estate,
Dyce,
Aberdeen
AB21 0BF
Tel. 01224 775576 Fax. 01224 775596

**SPOOLER UNIT MAINTENANCE REPORT**

Serial N° <i>Bm-SP-3622</i>	Max Drum size <i>32"</i>	Shaft size: <i>3"</i>
Internal size: <i>52 1/2 - 41</i>	Gearbox Pt. N° <i>EURODRIVE</i>	Air Motor Pt. N° <i>9451</i>
Chain size / Length: <i>08B</i>	Bearing size and Part N° <i>SL209</i>	

Strip down spooler unit, clean and carry out the following steps:	Result:
MAIN SHAFT AND BEARINGS	
Disassemble bearings and check the main housing for cracks:	✓
Ensure all ports are cleaned & free from rust, and caps are in place on completion	N/A
Check drive arm and ensure that the drive pin moves freely:	✓
Check the drive shaft and drive sprocket for damage:	✓
AIR MOTOR AND GEAR BOX	
Record Gearbox Ratio & Colour: <i>BLUE 21/43</i>	✓
Service air motor as per the Manufacturers Maintenance Manual:	✓
Service gear box as per the Manufacturers Maintenance Manual:	✓
Remove drive sprockets and service:	✓
AIR CONTROLS	
Disassemble air regulator, clean, inspect and reassemble:	✓
Disassemble oil lubricator, clean, inspect and reassemble:	✓
Pack Gearbox with Grease	✓
Disassemble air manifold and control lever, clean, reassemble.	✓
Check air lines and fittings.	✓
CRASH FRAME / SKID	
Check the general condition of the unit and touch up paintwork if required	✓
Check chain guards and fastenings:	✓
Check condition of air supply recess and connectors:	✓
Inspect the pad eyes, slings, shackles, split pins and compare plate stamped and markings with certification documents agree	✓
Check forklift pockets for damage:	✓
FUNCTION TEST OF SPOOLER UNIT	
Function test the spooler unit and check for air and oil leaks:	✓
Green Tag:	✓
The Spooler Unit referenced above has been maintained and function tested and found to be acceptable in all respects.	
Work carried out by: <i>Jim</i>	Date: <i>20/11/19</i> Next due date: <i>19/5/20</i>
Signature: <i>[Signature]</i>	
Job title:	



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SPOOLER CHECK LIST & SPARES LIST

Serial N° BM-SP-3622

Date Fully Serviced: 20/11/19

CHECK LIST

	Maintenance Details	Yes	No
1	Visual check spooler for damage. Replace parts where necessary.	✓	
2	Connect air supply, check for leaks at motor, hoses and regulator.	✓	
3	Remove chain and check for wear, grease bearings, shaft & chain.	✓	
4	Reassemble making sure shaft is properly lined up.	✓	
5	Run unit making sure chain has correct tension on it and mark link.	✓	
6	Check air lubricator for oil and fill if necessary.	✓	
7	Strip down motor, only if required.	✓	
8	Make sure all certification is correct and in date.	✓	
9	Ensure Slings, shackles and split pins are fit for purpose and fitted correctly	✓	
10	Ensure all bolts to guards are fitted and secured tightly, and doors secure before shipping.	✓	

SPARES LIST

Item	Qty	Description	Present
1			
2			

Comments:

Spooler in good order

All Units and Spares Parts supplied by Blue Manta have been checked and serviced and are fit for the purpose they were designed for.

Checked by: *Jim*
 Signature: *[Signature]*

Date: 20/11/19

Job Title:



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SPOOLER UNIT MAINTENANCE REPORT

Serial N° Bm-SP-3622	Max Drum size 32"	Shaft size: 3"
Internal size: 52½-41	Gearbox Pt. N° EURODRIVE	Air Motor Pt. N° GAST
Chain size / Length: 08B	Bearing size and Part N° SL209	

Strip down spooler unit, clean and carry out the following steps:	Result:
MAIN SHAFT AND BEARINGS	
Disassemble bearings and check the main housing for cracks:	✓
Ensure all ports are cleaned & free from rust, and caps are in place on completion	N/A
Check drive arm and ensure that the drive pin moves freely:	✓
Check the drive shaft and drive sprocket for damage:	✓
AIR MOTOR AND GEAR BOX	
Record Gearbox Ratio & Colour:	✓
Service air motor as per the Manufacturers Maintenance Manual:	✓
Service gear box as per the Manufacturers Maintenance Manual:	✓
Remove drive sprockets and service:	✓
AIR CONTROLS	
Disassemble air regulator, clean, inspect and reassemble:	✓
Disassemble oil lubricator, clean, inspect and reassemble:	✓
Pack Gearbox with Grease	✓
Disassemble air manifold and control lever, clean, reassemble.	✓
Check air lines and fittings.	✓
CRASH FRAME / SKID	
Check the general condition of the unit and touch up paintwork if required	✓
Check chain guards and fastenings:	✓
Check condition of air supply recess and connectors:	✓
Inspect the pad eyes, slings, shackles, split pins and compare plate stamped and markings with certification documents agree	✓
Check forklift pockets for damage:	✓
FUNCTION TEST OF SPOOLER UNIT	
Function test the spooler unit and check for air and oil leaks:	✓
Green Tag:	✓
The Spooler Unit referenced above has been maintained and function tested and found to be acceptable in all respects.	
Work carried out by: Jim	Date: 22/8/19 Next due date: 21/2/20
Signature:	
Job title: SERVICE TECH	



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SPOOLER CHECK LIST & SPARES LIST

Serial No **Bm-SP-3622**

Date Fully Serviced: **22/8/19**

CHECK LIST

	Maintenance Details	Yes	No
1	Visual check spooler for damage. Replace parts where necessary.	✓	
2	Connect air supply, check for leaks at motor, hoses and regulator.	✓	
3	Remove chain and check for wear, grease bearings, shaft & chain.	✓	
4	Reassemble making sure shaft is properly lined up.	✓	
5	Run unit making sure chain has correct tension on it and mark link.	✓	
6	Check air lubricator for oil and fill if necessary.	✓	
7	Strip down motor, only if required.	✓	
8	Make sure all certification is correct and in date.	✓	
9	Ensure Slings, shackles and split pins are fit for purpose and fitted correctly	✓	
10	Ensure all bolts to guards are fitted and secured tightly, and doors secure before shipping.	✓	

SPARES LIST

Item	Qty	Description	Present
1			
2			

Comments: **NEW Lubricator and Filter NEW direction control and REGULATOR fitted from stock**

Spooler in good ORDER

All Units and Spares Parts supplied by Blue Manta have been checked and serviced and are fit for the purpose they were designed for.

Checked by: **Jim**

Date: **22/8/19**

Signature: **[Signature]**

Job Title:

Service Technician



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SPOOLER CHECK LIST & SPARES LIST

Serial N° BM-SP-3622

Date Fully Serviced: 13/9/18

CHECK LIST

	Maintenance Details	Yes	No
1	Visual check spooler for damage. Replace parts where necessary.	✓	
2	Connect air supply, check for leaks at motor, hoses and regulator.	✓	
3	Remove chain and check for wear, grease bearings, shaft & chain.	✓	
4	Reassemble making sure shaft is properly lined up.	✓	
5	Run unit making sure chain has correct tension on it and mark link.	✓	
6	Check air lubricator for oil and fill if necessary.	✓	
7	Strip down motor, only if required.		✓
8	Make sure all certification is correct and in date.	✓	
9	Ensure Slings, shackles and split pins are fit for purpose and fitted correctly	✓	
10	Ensure all bolts to guards are fitted and secured tightly, and doors secure before shipping.	✓	

SPARES LIST

Item	Qty	Description	Present
1			
2			

Comments:

Spooler Good ORDER



All Units and Spares Parts supplied by Blue Manta have been checked and serviced and are fit for the purpose they were designed for.

Checked by: Jim TAYLOR

Date: 13/12/18

Signature: *Jim Taylor*

Job Title:

Service Technician

Blue Manta AS
Skvadronvegen 22
4050 Sola
Norway
Tel. 01224 775576



SPOOLER CHECK LIST & SPARES LIST

Serial N° BM-SP-3626

Date Fully Serviced: 08/08/18

CHECK LIST

	Maintenance Details	Yes	No
1	Visual check spooler for damage. Replace parts where necessary.	✓	
2	Connect air supply, check for leaks at motor, hoses and regulator.	✓	
3	Remove chain and check for wear, grease bearings, shaft & chain.	✓	
4	Reassemble making sure shaft is properly lined up.	✓	
5	Run unit making sure chain has correct tension on it and mark link.	✓	
6	Check air lubricator for oil and fill if necessary:	✓	
7	Strip down motor, only if required.		✓
8	Make sure all certification is correct and in date.	✓	
9	Ensure Slings, shackles and split pins are fit for purpose and fitted correctly	✓	
10	Ensure all bolts to guards are fitted and secured tightly, and doors secure before shipping.	✓	
11	Check paintwork and touch up as required:	✓	
12	Green Tag:	✓	
NORSOK PACK ☒		Pendant No: <u>060</u>	Earth Wire ☒
		Air Motor No: <u>26</u>	

SPARES LIST

Item	Qty	Description	Present
1	1LT	LUNA AIR TOOL 15 GL	✓
2	2	3/8 EXHAUSTS	✓

Comments:

NORSOK PACK 1-HOLDCK FITTED

All Units and Spares Parts supplied by Blue Manta have been checked and serviced and are fit for the purpose they were designed for.

Checked by: ABURNETT

Date: 09 11 18

Signature: [Signature]

Job Title: [Signature]

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**SPOOLER UNIT MAINTENANCE REPORT**

Serial N° BM-SP 3622	Max Drum size 31	Shaft size: 3"
Internal size: 41-52½	Gearbox Pt. N° EURODRIVE	Air Motor Pt. N° SASR
Chain size / Length: 08B	Bearing size and Part N° SL 209	

Strip down spooler unit, clean and carry out the following steps:	Result:
MAIN SHAFT AND BEARINGS	
Disassemble bearings and check the main housing for cracks:	✓
Ensure all ports are cleaned & free from rust, and caps are in place on completion	✓
Check drive arm and ensure that the drive pin moves freely:	✓
Check the drive shaft and drive sprocket for damage:	✓
AIR MOTOR AND GEAR BOX	
Record Gearbox Ratio & Colour: Blue 21/43	✓
Service air motor as per the Manufacturers Maintenance Manual:	✓
Service gear box as per the Manufacturers Maintenance Manual:	✓
Remove drive sprockets and service:	✓
AIR CONTROLS	
Disassemble air regulator, clean, inspect and reassemble:	✓
Disassemble oil lubricator, clean, inspect and reassemble:	✓
Pack Gearbox with Grease	✓
Disassemble air manifold and control lever, clean, reassemble.	✓
Check air lines and fittings.	✓
CRASH FRAME / SKID	
Check the general condition of the unit and touch up paintwork if required	✓
Check chain guards and fastenings:	✓
Check condition of air supply recess and connectors:	✓
Inspect the pad eyes, slings, shackles, split pins and compare plate stamped and markings with certification documents agree	✓
Check forklift pockets for damage:	✓
FUNCTION TEST OF SPOOLER UNIT	
Function test the spooler unit and check for air and oil leaks:	✓
Green Tag:	✓
The Spooler Unit referenced above has been maintained and function tested and found to be acceptable in all respects.	
Work carried out by: JIM TAYLOR	Date: 13/9/18
Signature: <i>Jim Taylor</i>	Next due date: 12/2/19
Job title: SERVICE TECH	



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SPOOLER CHECK LIST & SPARES LIST

Serial N° BM-SP- 3622

Date Fully Serviced: 13/09/18.

CHECK LIST

	Maintenance Details	Yes	No
1	Visual check spooler for damage. Replace parts where necessary.	✓	
2	Connect air supply, check for leaks at motor, hoses and regulator.	✓	
3	Remove chain and check for wear, grease bearings, shaft & chain.	✓	
4	Reassemble making sure shaft is properly lined up.	✓	
5	Run unit making sure chain has correct tension on it and mark link.	✓	
6	Check air lubricator for oil and fill if necessary.	✓	
7	Strip down motor, only if required.	✓	
8	Make sure all certification is correct and in date.	✓	
9	Ensure Slings, shackles and split pins are fit for purpose and fitted correctly	✓	
10	Ensure all bolts to guards are fitted and secured tightly, and doors secure before shipping.	✓	

SPARES LIST

Item	Qty	Description	Present
1			
2			

Comments:

Spooler good ORDER

All Units and Spares Parts supplied by Blue Manta have been checked and serviced and are fit for the purpose they were designed for.

Checked by: SIM TAYLOR

Date: 13/9/18

Signature:

Job Title: SERVICE TECH



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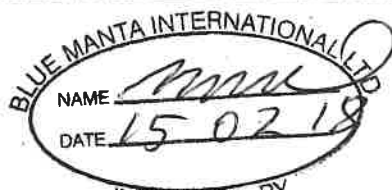
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SPOOLER UNIT MAINTENANCE REPORT

Serial N° <u>Bm-SF-3627</u>	Max Drum size <u>32"</u>	Shaft size: <u>3"</u>
Internal size: <u>52 1/2" X 41"</u>	Gearbox Pt. N° <u>EURODRIVE</u>	Air Motor Pt. N° <u>CAST</u>
Chain size / Length: <u>08B</u>	Bearing size and Part N° <u>SL209 /</u>	

Strip down spooler unit, clean and carry out the following steps:	Result:
MAIN SHAFT AND BEARINGS	
Disassemble bearings and check the main housing for cracks:	/
Check drive arm and ensure that the drive pin moves freely:	/
Check the drive shaft and drive sprocket for damage:	/
AIR MOTOR AND GEAR BOX	
Record Gearbox Ratio & Colour: <u>21/43 / BLUE</u>	/
Service air motor as per the Manufacturers Maintenance Manual:	/
Service gear box as per the Manufacturers Maintenance Manual:	/
Remove drive sprockets and service:	/
AIR CONTROLS	
Disassemble air regulator, clean, inspect and reassemble:	/
Disassemble oil lubricator, clean, inspect and reassemble:	/
Pack Gearbox with Grease	/
Disassemble air manifold and control lever, clean, reassemble.	/
Check air lines and fittings.	/
CRASH FRAME / SKID	
Check paintwork and touch up as required:	/
Check the general condition of the crash frame and skid:	/
Check chain guards and fastenings:	/
Check condition of air supply recess and connectors:	/
Inspect the pad eyes, slings, shackles, split pins and compare stampings and markings with certification documents:	/
Check forklift pockets for damage:	✓
FUNCTION TEST OF SPOOLER UNIT	
Function test the spooler unit and check for air and oil leaks:	✓
Green Tag:	✓
The Spooler Unit referenced above has been maintained and function tested and found to be acceptable in all respects.	
Work carried out by: <u>D MORTIMER</u>	Date: <u>14/2/2018</u> Next due date: <u>13/8/2018</u>
Signature: <u>Dmt</u>	
Job title: <u>SERVICE TECH</u>	



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SPOOLER CHECK LIST & SPARES LIST

Serial N° Bm-SP-3622

Date Fully Serviced: 14/2/2018

CHECK LIST

	Maintenance Details	Yes	No
1	Visual check spooler for damage. Replace parts where necessary.	/	
2	Connect air supply, check for leaks at motor, hoses and regulator.	/	
3	Remove chain and check for wear, grease bearings, shaft & chain.	/	
4	Reassemble making sure shaft is properly lined up.	/	
5	Run unit making sure chain has correct tension on it and mark link.	/	
6	Check air lubricator for oil and fill if necessary.	/	
7	Strip down motor, only if required.	/	
8	Make sure all certification is correct and in date.	/	
9	Ensure Slings, shackles and split pins are fit for purpose and fitted correctly	/	
10	Ensure all bolts to guards are fitted and secured tightly, and doors secure before shipping.	/	

SPARES LIST

Item	Qty	Description	Present
1		N/A	
2		N/A	

Comments:

STRIPPED DOWN AIR MOTOR. AND RECONDITIONED.
CHANGED OUT LUBRICATOR OIL TO GREEN OIL.
SPOOLER IN GOOD CONDITION.

All Units and Spares Parts supplied by Blue Manta have been checked and serviced and are fit for the purpose they were designed for.

Checked by: D MORTIMER

Date: 14/2/2018

Signature: [Signature]

Job Title: SERVICE TECH



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SPOOLER CHECK LIST & SPARES LIST

Serial N° BM-SP-3622

Date Fully Serviced: 18-08-17

CHECK LIST

	Maintenance Details	Yes	No
1	Visual check spooler for damage. Replace parts where necessary.	✓	
2	Connect air supply, check for leaks at motor, hoses and regulator.	✓	
3	Remove chain and check for wear, grease bearings, shaft & chain.	✓	
4	Reassemble making sure shaft is properly lined up.	✓	
5	Run unit making sure chain has correct tension on it and mark link.	✓	
6	Check air lubricator for oil and fill if necessary.	✓	
7	Strip down motor, only if required.	✓	
8	Make sure all certification is correct and in date.	✓	
9	Ensure Slings, shackles and split pins are fit for purpose and fitted correctly	✓	
10	Ensure all bolts to guards are fitted and secured tightly, and doors secure before shipping.	✓	

SPARES LIST

Item	Qty	Description	Present
1		<u>N/A</u>	
2			
3			
4			
5			
6			

Comments: PAINTED, LUBRICATED & GREASED UNIT,
FUNCTION TESTED UNIT.

All Units and Spares Parts supplied by Blue Manta have been checked and serviced and are fit for the purpose they were designed for.

Checked by: D. SINGER

Date: 07-09-17

Signature: [Signature]

Job Title: SERVICE TECHNICIAN



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**SPOOLER UNIT MAINTENANCE REPORT**

Serial N ^o BM-SP-3622	Max Drum size 32 x 36	Shaft size: 3 INCH
Internal size: 53 X 41	Gearbox Pt. N ^o EURODOME	Air Motor Pt. N ^o GAST
Chain size / Length: 08B	Bearing size and Part N ^o SL209	

Strip down spooler unit, clean and carry out the following steps:	Result:
MAIN SHAFT AND BEARINGS	
Disassemble bearings and check the main housing for cracks:	✓
Check drive arm and ensure that the drive pin moves freely:	✓
Check the drive shaft and drive sprocket for damage:	✓
AIR MOTOR AND GEAR BOX	
Record Gearbox Ratio & Colour: 21-43 BLUE	✓
Service air motor as per the Manufacturers Maintenance Manual:	✓
Service gear box as per the Manufacturers Maintenance Manual:	✓
Remove drive sprockets and service:	✓
AIR CONTROLS	
Disassemble air regulator, clean, inspect and reassemble:	✓
Disassemble oil lubricator, clean, inspect and reassemble:	✓
Pack Gearbox with Grease	✓
Disassemble air manifold and control lever, clean, reassemble.	✓
Check air lines and fittings.	✓
CRASH FRAME / SKID	
Check paintwork and touch up as required:	✓
Check the general condition of the crash frame and skid:	✓
Check chain guards and fastenings:	✓
Check condition of air supply recess and connectors:	✓
Inspect the pad eyes, slings, shackles, split pins and compare stampings and markings with certification documents:	✓
Check forklift pockets for damage:	✓
FUNCTION TEST OF SPOOLER UNIT	
Function test the spooler unit and check for air and oil leaks:	✓
Green Tag:	✓
The Spooler Unit referenced above has been maintained and function tested and found to be acceptable in all respects.	
Work carried out by: DAVID SUTHERLAND	Date: 18/8/17 Next due date: 17/2/18
Signature:	
Job title: SERVICE TECH	

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SPOOLER CHECK LIST & SPARES LIST

Serial N° BM-SP- 3622

Date Fully Serviced: 18/08/17

CHECK LIST

	Maintenance Details	Yes	No
1	Visual check spooler for damage. Replace parts where necessary.	✓	
2	Connect air supply, check for leaks at motor, hoses and regulator.	✓	
3	Remove chain and check for wear, grease bearings, shaft & chain.	✓	
4	Reassemble making sure shaft is properly lined up.	✓	
5	Run unit making sure chain has correct tension on it and mark link.	✓	
6	Check air lubricator for oil and fill if necessary.	✓	
7	Strip down motor, only if required.	✓	
8	Make sure all certification is correct and in date.	✓	
9	Ensure Slings, shackles and split pins are fit for purpose and fitted correctly	✓	
10	Ensure all bolts to guards are fitted and secured tightly, and doors secure before shipping.	✓	

SPARES LIST

Item	Qty	Description	Present
1		N/A	
2			
3			
4			
5			
6			

Comments:

SPOOLER IN GOOD WORKING ORDER

All Units and Spares Parts supplied by Blue Manta have been checked and serviced and are fit for the purpose they were designed for.

Checked by: DAVID SUTHERLAND

Date: 18/08/17

Signature:

Job Title:

SERVICE TECH

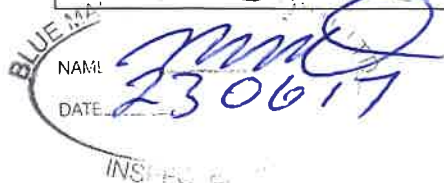
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**SPOOLER UNIT MAINTENANCE REPORT**

Serial N° <i>BIM-SP-3622</i>	Max Drum size <i>33"</i>	Shaft size: <i>3"</i>
Internal size: <i>41" x 52 1/2"</i>	Gearbox Pt. N° <i>EURODRIVE</i>	Air Motor Pt. N° <i>GAST</i>
Chain size / Length: <i>08B</i>	Bearing size and Part N° <i>SL 209</i>	

Strip down spooler unit, clean and carry out the following steps:	Result:
MAIN SHAFT AND BEARINGS	
Disassemble bearings and check the main housing for cracks:	✓
Check drive arm and ensure that the drive pin moves freely:	✓
Check the drive shaft and drive sprocket for damage:	✓
AIR MOTOR AND GEAR BOX	
Record Gearbox Ratio & Colour: <i>BLUE</i>	<i>21:43</i>
Service air motor as per the Manufacturers Maintenance Manual:	✓
Service gear box as per the Manufacturers Maintenance Manual:	✓
Remove drive sprockets and service:	✓
AIR CONTROLS	
Disassemble air regulator, clean, inspect and reassemble:	✓
Disassemble oil lubricator, clean, inspect and reassemble:	✓
Pack Gearbox with Grease	✓
Disassemble air manifold and control lever, clean, reassemble.	✓
Check air lines and fittings.	✓
CRASH FRAME / SKID	
Check paintwork and touch up as required:	✓
Check the general condition of the crash frame and skid:	✓
Check chain guards and fastenings:	✓
Check condition of air supply recess and connectors:	✓
Inspect the pad eyes, slings, shackles, split pins and compare stampings and markings with certification documents:	✓
Check forklift pockets for damage:	✓
FUNCTION TEST OF SPOOLER UNIT	
Function test the spooler unit and check for air and oil leaks:	✓
Green Tag:	✓
The Spooler Unit referenced above has been maintained and function tested and found to be acceptable in all respects.	
Work carried out by: <i>D. SINGER</i>	Date: <i>23-06-17</i> Next due date: <i>22-12-17</i>
Signature: <i>D. SINGER</i>	
Job title: <i>SERVICE TECHNICIAN</i>	



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SPOOLER CHECK LIST & SPARES LIST

Serial N° BM-SP-3622

Date Fully Serviced: 23-06-17

CHECK LIST

	Maintenance Details	Yes	No
1	Visual check spooler for damage. Replace parts where necessary.	✓	
2	Connect air supply, check for leaks at motor, hoses and regulator.	✓	
3	Remove chain and check for wear, grease bearings, shaft & chain.	✓	
4	Reassemble making sure shaft is properly lined up.	✓	
5	Run unit making sure chain has correct tension on it and mark link.	✓	
6	Check air lubricator for oil and fill if necessary.	✓	
7	Strip down motor, only if required.	✓	
8	Make sure all certification is correct and in date.	✓	
9	Ensure Slings, shackles and split pins are fit for purpose and fitted correctly	✓	
10	Ensure all bolts to guards are fitted and secured tightly, and doors secure before shipping.	✓	

SPARES LIST

Item	Qty	Description	Present
1		NO SPARES KIT NOW.	
2			
3			
4			
5			
6			

Comments: STRIPPED AND CLEANED AIR MOTOR, REASSEMBLED AND TESTED. ALL IN GOOD WORKING ORDER.

All Units and Spares Parts supplied by Blue Manta have been checked and serviced and are fit for the purpose they were designed for.

Checked by: D. SINGER

Date: 23-06-17

Signature: D. SINGER

Job Title: SERVICE TECHNICIAN.



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SPOOLER CHECK LIST & SPARES LIST

Serial N° **BM-SP-3622**

Date Fully Serviced: **28/2/17**

CHECK LIST

	Maintenance Details	Yes	No
1	Visual check spooler for damage. Replace parts where necessary.	✓	
2	Connect air supply, check for leaks at motor, hoses and regulator.	✓	
3	Remove chain and check for wear, grease bearings, shaft & chain.	✓	
4	Reassemble making sure shaft is properly lined up.	✓	
5	Run unit making sure chain has correct tension on it and mark link.	✓	
6	Check air lubricator for oil and fill if necessary.	✓	
7	Strip down motor, only if required.		✓
8	Make sure all certification is correct and in date.	✓	
9	Ensure Slings, shackles and split pins are fit for purpose and fitted correctly	✓	
10	Ensure all bolts to guards are fitted and secured tightly, and doors secure before shipping.	✓	

SPARES LIST

Item	Qty	Description	Present
1			
2		N/A	
3			
4			
5			
6			

Comments:

SPOOLER IN GOOD WORKING ORDER

All Units and Spares Parts supplied by Blue Manta have been checked and serviced and are fit for the purpose they were designed for.

Checked by: **DAVID SUTHERLAND**

Date: **12/4/17**

Signature:

Job Title: **SERVICE TECH**

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**SPOOLER UNIT MAINTENANCE REPORT**

Serial N° BM-SP-3622	Max Drum size 32	Shaft size: 31mm
Internal size: 41 x 522	Gearbox Pt. N° Ewning	Air Motor Pt. N° CAST
Chain size / Length: 08B	Bearing size and Part N° SC 209	

Strip down spooler unit, clean and carry out the following steps:	Result:
MAIN SHAFT AND BEARINGS	
Disassemble bearings and check the main housing for cracks:	✓
Check drive arm and ensure that the drive pin moves freely:	✓
Check the drive shaft and drive sprocket for damage:	✓
AIR MOTOR AND GEAR BOX	
Record Gearbox Ratio & Colour: 21-43 BLUE	✓
Service air motor as per the Manufacturers Maintenance Manual:	✓
Service gear box as per the Manufacturers Maintenance Manual:	✓
Remove drive sprockets and service:	✓
AIR CONTROLS	
Disassemble air regulator, clean, inspect and reassemble:	✓
Disassemble oil lubricator, clean, inspect and reassemble:	✓
Pack Gearbox with Grease	✓
Disassemble air manifold and control lever, clean, reassemble.	✓
Check air lines and fittings.	✓
CRASH FRAME / SKID	
Check paintwork and touch up as required:	✓
Check the general condition of the crash frame and skid:	✓
Check chain guards and fastenings:	✓
Check condition of air supply recess and connectors:	✓
Inspect the pad eyes, slings, shackles, split pins and compare stampings and markings with certification documents:	✓
Check forklift pockets for damage:	✓
FUNCTION TEST OF SPOOLER UNIT	
Function test the spooler unit and check for air and oil leaks:	✓
Green Tag:	✓
The Spooler Unit referenced above has been maintained and function tested and found to be acceptable in all respects.	
Work carried out by: DAVID SUTHERLAND Date: 28/2/17 Next due date: 27/8/17	
Signature:	
Job title: SERVICE TECH	

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SPOOLER CHECK LIST & SPARES LIST

Serial N° BM-SP. 3622

Date Fully Serviced: 28/2/17

CHECK LIST

	Maintenance Details	Yes	No
1	Visual check spooler for damage. Replace parts where necessary.	✓	
2	Connect air supply, check for leaks at motor, hoses and regulator.	✓	
3	Remove chain and check for wear, grease bearings, shaft & chain.	✓	
4	Reassemble making sure shaft is properly lined up.	✓	
5	Run unit making sure chain has correct tension on it and mark link.	✓	
6	Check air lubricator for oil and fill if necessary.	✓	
7	Strip down motor, only if required.	✓	
8	Make sure all certification is correct and in date.	✓	
9	Ensure Slings, shackles and split pins are fit for purpose and fitted correctly	✓	
10	Ensure all bolts to guards are fitted and secured tightly, and doors secure before shipping.	✓	

SPARES LIST

Item	Qty	Description	Present
1	1	O8B CHAIN LINK	✓
2	1	2 Air Hose	✓
3	1	8mm nylon Air Line	✓
4			
5			
6			

Comments: spooler in good working order

All Units and Spares Parts supplied by Blue Manta have been checked and serviced and are fit for the purpose they were designed for.

Checked by: DAVID SUTHERLAND

Date: 28/2/17

Signature:

Job Title: Service Tech

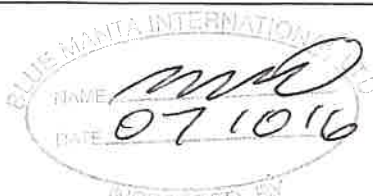
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**SPOOLER UNIT MAINTENANCE REPORT**

Serial N ^o BM-SP-3622	Max Drum size 32	Shaft size: 3 INCH
Internal size: 41x522	Gearbox Pt. N ^o EURODAVE	Air Motor Pt. N ^o GAST
Chain size / Length: C88	Bearing size and Part N ^o SL 209	

Strip down spooler unit, clean and carry out the following steps:	Result:
MAIN SHAFT AND BEARINGS	
Disassemble bearings and check the main housing for cracks:	✓
Check drive arm and ensure that the drive pin moves freely:	✓
Check the drive shaft and drive sprocket for damage:	✓
AIR MOTOR AND GEAR BOX	
Record Gearbox Ratio & Colour: BLUE 21-43	✓
Service air motor as per the Manufacturers Maintenance Manual:	✓
Service gear box as per the Manufacturers Maintenance Manual:	✓
Remove drive sprockets and service:	✓
AIR CONTROLS	
Disassemble air regulator, clean, inspect and reassemble:	✓
Disassemble oil lubricator, clean, inspect and reassemble:	✓
Pack Gearbox with Grease	✓
Disassemble air manifold and control lever, clean, reassemble.	✓
Check air lines and fittings.	✓
CRASH FRAME / SKID	
Check paintwork and touch up as required:	✓
Check the general condition of the crash frame and skid:	✓
Check chain guards and fastenings:	✓
Check condition of air supply recess and connectors:	✓
Inspect the pad eyes, slings, shackles, split pins and compare stampings and markings with certification documents:	✓
Check forklift pockets for damage:	✓
FUNCTION TEST OF SPOOLER UNIT	
Function test the spooler unit and check for air and oil leaks:	✓
Green Tag:	✓
The Spooler Unit referenced above has been maintained and function tested and found to be acceptable in all respects.	
Work carried out by: DAVID SUTHERLAND Date: 6/10/16 Next due date: 5/4/17	
Signature:	
Job title: SERVICE TECH	



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SPOOLER CHECK LIST & SPARES LIST

Serial N° **BM-SP-3622**

Date Fully Serviced: **6/10/16**

CHECK LIST

	Maintenance Details	Yes	No
1	Visual check spooler for damage. Replace parts where necessary.	✓	
2	Connect air supply, check for leaks at motor, hoses and regulator.	✓	
3	Remove chain and check for wear, grease bearings, shaft & chain.	✓	
4	Reassemble making sure shaft is properly lined up.	✓	
5	Run unit making sure chain has correct tension on it and mark link.	✓	
6	Check air lubricator for oil and fill if necessary.	✓	
7	Strip down motor, only if required.	✓	
8	Make sure all certification is correct and in date.	✓	
9	Ensure Slings, shackles and split pins are fit for purpose and fitted correctly	✓	
10	Ensure all bolts to guards are fitted and secured tightly, and doors secure before shipping.	✓	

SPARES LIST

Item	Qty	Description	Present
1	1	08B CHAIN LINK	✓
2	1	8mm NYLON HOSE	✓
3	1	1/2 HOSE 9/16 FITTINGS	✓
4			
5			
6			

Comments: **SPOOLER IN GOOD WORKING ORDER**

All Units and Spares Parts supplied by Blue Manta have been checked and serviced and are fit for the purpose they were designed for.

Checked by: **DAVID SUTHERLAND**

Date: **6/10/16**

Signature:

Job Title: **SERVICE TECH**



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SPOOLER UNIT MAINTENANCE REPORT

Serial N° <u>3M SP 3622</u>	Max Drum size <u>36" DIAMETER</u>	Shaft size: <u>3" x 32"</u>
Internal size: <u>41" x 32"</u>	Gearbox Pt. N° <u>EORODRIVE</u>	Air Motor Pt. N° <u>CAST 6AM</u>
Chain size / Length: <u>08B</u>	Bearing size and Part N° <u>SL 209 x 2</u>	

Strip down spooler unit, clean and carry out the following steps:	Result:
MAIN SHAFT AND BEARINGS	
Disassemble bearings and check the main housing for cracks:	✓
Check drive arm and ensure that the drive pin moves freely:	✓
Check the drive shaft and drive sprocket for damage:	✓
AIR MOTOR AND GEAR BOX	
Record Gearbox Ratio & Colour: <u>21 : 43 BLUE</u>	✓
Service air motor as per the Manufacturers Maintenance Manual:	✓
Service gear box as per the Manufacturers Maintenance Manual:	✓
Remove drive sprockets and service:	✓
AIR CONTROLS	
Disassemble air regulator, clean, inspect and reassemble:	✓
Disassemble oil lubricator, clean, inspect and reassemble:	✓
Pack Gearbox with Grease	✓
Disassemble air manifold and control lever, clean, reassemble.	✓
Check air lines and fittings.	✓
CRASH FRAME / SKID	
Check paintwork and touch up as required:	✓
Check the general condition of the crash frame and skid:	✓
Check chain guards and fastenings:	✓
Check condition of air supply recess and connectors:	✓
Inspect the pad eyes, slings, shackles, split pins and compare stampings and markings with certification documents:	✓
Check forklift pockets for damage:	✓
FUNCTION TEST OF SPOOLER UNIT	
Function test the spooler unit and check for air and oil leaks:	✓
Green Tag:	✓
The Spooler Unit referenced above has been maintained and function tested and found to be acceptable in all respects.	
Work carried out by: <u>Dan Allen</u>	Date: <u>22/3/16</u> Next due date: <u>21/9/16</u>
Signature: <u>[Signature]</u>	
Job title: <u>Service tech.</u>	



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SPOOLER CHECK LIST & SPARES LIST

Serial N° BM SP 3622

Date Fully Serviced: 22/3/16

CHECK LIST

	Maintenance Details	Yes	No
1	Visual check spooler for damage. Replace parts where necessary.	✓	
2	Connect air supply, check for leaks at motor, hoses and regulator.	✓	
3	Remove chain and check for wear, grease bearings, shaft & chain.	✓	
4	Reassemble making sure shaft is properly lined up.	✓	
5	Run unit making sure chain has correct tension on it and mark link.	✓	
6	Check air lubricator for oil and fill if necessary.	✓	
7	Strip down motor, only if required.	✓	
8	Make sure all certification is correct and in date.	✓	✓
9	Ensure Slings, shackles and split pins are fit for purpose and fitted correctly	✓	
10	Ensure all bolts to guards are fitted and secured tightly, and doors secure before shipping.	✓	

SPARES LIST

Item	Qty	Description	Present
1	1	length 1/2" hose c/w 8 jic hose tails	✓
2	1	ORB chain link	✓
3			
4			
5			
6			

Comments:

all check complete and Unit in good working order.

All Units and Spares Parts supplied by Blue Manta have been checked and serviced and are fit for the purpose they were designed for.

Checked by: Darren Allen

Date: 22/3/16

Signature: Dall

Job Title: Service Tech



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**SPOOLER UNIT MAINTENANCE REPORT**

Serial N° BM-SP - 3622	Max Drum size 32	Shaft size: 3 INCH
Internal size: 41 x 52 1/2	Gearbox Pt. N° EURODRIVE	Air Motor Pt. N° GAST
Chain size / Length: 08B	Bearing size and Part N° SL 209	

Strip down spooler unit, clean and carry out the following steps:	Result:
MAIN SHAFT AND BEARINGS	
Disassemble bearings and check the main housing for cracks:	✓
Check drive arm and ensure that the drive pin moves freely:	✓
Check the drive shaft and drive sprocket for damage:	✓
AIR MOTOR AND GEAR BOX	
Record Gearbox Ratio & Colour: BLUE 2143	✓
Service air motor as per the Manufacturers Maintenance Manual:	✓
Service gear box as per the Manufacturers Maintenance Manual:	✓
Remove drive sprockets and service:	✓
AIR CONTROLS	
Disassemble air regulator, clean, inspect and reassemble:	✓
Disassemble oil lubricator, clean, inspect and reassemble:	✓
Pack Gearbox with Grease	✓
Disassemble air manifold and control lever, clean, reassemble.	✓
Check air lines and fittings.	✓
CRASH FRAME / SKID	
Check paintwork and touch up as required:	✓
Check the general condition of the crash frame and skid:	✓
Check chain guards and fastenings:	✓
Check condition of air supply recess and connectors:	✓
Inspect the pad eyes, slings, shackles, split pins and compare stampings and markings with certification documents:	✓
Check forklift pockets for damage:	✓
FUNCTION TEST OF SPOOLER UNIT	
Function test the spooler unit and check for air and oil leaks:	✓
Green Tag:	✓
The Spooler Unit referenced above has been maintained and function tested and found to be acceptable in all respects.	
Work carried out by: DAVID SUTHERLAND Date: 20/11/15 Next due date: 19/5/16	
Signature:	
Job title: SERVICE TECH	

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SPOOLER CHECK LIST & SPARES LIST

Serial N° BM-SP-3622

Date Fully Serviced: 20/11/15

CHECK LIST

	Maintenance Details	Yes	No
1	Visual check spooler for damage. Replace parts where necessary.	✓	
2	Connect air supply, check for leaks at motor, hoses and regulator.	✓	
3	Remove chain and check for wear, grease bearings, shaft & chain.	✓	
4	Reassemble making sure shaft is properly lined up.	✓	
5	Run unit making sure chain has correct tension on it and mark link.	✓	
6	Check air lubricator for oil and fill if necessary.	✓	
7	Strip down motor, only if required.	✓	
8	Make sure all certification is correct and in date.	✓	
9	Ensure Slings, shackles and split pins are fit for purpose and fitted correctly	✓	
10	Ensure all bolts to guards are fitted and secured tightly, and doors secure before shipping.	✓	

SPARES LIST

Item	Qty	Description	Present
1	1	2 AIR HOSE 9/16 FITTINGS	✓
2	1	08B CHAIN LINK	✓
3			
4			
5			
6			

Comments: NEW BUILD SPOOLER

All Units and Spares Parts supplied by Blue Manta have been checked and serviced and are fit for the purpose they were designed for.

Checked by: DAVID SUTHERLAND Date: 20/11/15

Signature: Job Title: SERVICE TECH