

SPOOLER UNIT MAINTENANCE REPORT

Serial No: <u>BM-SP-7512</u>	Max Drum Size: <u>75"</u>	Shaft Size: <u>3 (H)</u>
Internal Size:	Gearbox Part No: <u>EURODRIVE</u>	Cast Motor Part No: <u>6 AM</u>
Chain Size/Length: <u>N/A</u>	Bearing Size and Part No: <u>70 mm ARVIS</u>	
STRIP DOWN SPOOLER, CLEAN & CARRY OUT THE FOLLOWING STEPS:		RESULT:
SECTION 1 MAIN SHAFT AND BEARINGS		
A. Disassemble bearings and check the main housing for cracks:		✓
B. Ensure all ports are cleaned & free from rust, and caps are in place on completion		✓
C. Check drive arm and ensure that the drive pin moves freely:		✓
D. Check the drive shaft and drive sprocket for damage:		✓
SECTION 2 AIR MOTOR AND GEAR BOX		
A. Record Gearbox Ratio & Colour: <u>221.1 YELLOW</u>		✓
B. Service air motor as per the Manufacturers Maintenance Manual:		✓
C. Service gear box as per the Manufacturers Maintenance Manual:		✓
D. Remove drive sprockets and service:		✓
E. Ensure air motor drive coupling is properly set and securing bolt is fully tightened		✓
SECTION 3 AIR CONTROLS		
A. Disassemble air/oil regulator, clean, inspect and reassemble:		✓
B. Pack Gearbox with Grease		✓
C. Disassemble air manifold and control lever, clean, reassemble.		✓
D. Check air lines and fittings.		✓
SECTION 4 CRASH FRAME / SKID		
A. Check paintwork and touch up as required:		✓
B. Check the general condition of the crash frame and skid:		✓
C. Check all guards and door fastenings ensuring all locking systems functioning properly and in good order:		✓
D. Check condition of air supply recess and connectors:		✓
E. Inspect the pad eyes, slings, shackles, split pins and compare stampings and markings with certification documents:		✓
F. Check forklift pockets for damage:		✓
SECTION 5 FUNCTION TEST OF SPOOLER UNIT		
A. Function test the spooler unit and check for air and oil leaks:		✓
B. Function test emergency stop button and remote pendant emergency stop button (where applicable) to ensure both work independently.		✓
C. Green Tag:		✓
The Spooler Unit referenced above has been maintained and function tested and found to be acceptable in all respects.		
NORSOK PACK ☒	Pendant No: <u>027</u>	Earth Wire ☒
Work carried out by: <u>MARTIN GILLSPIL</u>	Date: <u>21/07/2020</u>	Air Motor No: <u>49</u>
Signature: <u>M</u>	Next due date: <u>20/01/2021</u>	
Job Title: <u>OPERATIONS MANAGER.</u>		

Blue Manta AS
Skvadronvegen 22
4050 Sola
Norway
Tel. 01224 775578



SPOOLER CHECK LIST & SPARES LIST

Serial No BM-SP-7512

Date Fully Serviced: 21/07/2020

CHECK LIST

	Maintenance Details	Yes	No
1	Visual check spooler for damage. Replace parts where necessary.	✓	
2	Connect air supply, check for leaks at motor, hoses and regulator.	✓	
3	Remove chain and check for wear, grease bearings, shaft & chain.	✓	
4	Reassemble making sure shaft is properly lined up.	✓	
5	Run unit making sure chain has correct tension on it and mark link.	N/A	
6	Check air lubricator for oil and fill if necessary.	✓	
7	Strip down motor, only if required.	✓	
8	Make sure all certification is correct and in date.	✓	
9	Ensure Slings, shackles and split pins are fit for purpose and fitted correctly	✓	
10	Ensure all bolts to guards are fitted and secured tightly, and doors secure before shipping.	✓	
11	Check paintwork and touch up as required.	✓	
12	Green Tag:	✓	
NORSOK PACK ☒		Pendant No: <u>027</u>	Earth Wire ☒
		Air Motor No: <u>49</u>	

SPARES LIST

Item	Qty	Description	Present
1			
2			

Comments:

CARRIED OUT FULL SERVICE REPLACED IDLER VANE
AIR SUPPLY & GREEN TAG.

All Units and Spares Parts supplied by Blue Manta have been checked and serviced and are fit for the purpose they were designed for.

Checked by: MARTIN GILLESPIE

Date: 21/07/2020

Signature: M.G.

Job Title: OPERATIONS MANAGER

MD 009-W17D Rev 0
Issued Jan. 2018

Blue Manta AS
Skvadronvegen 22
4050 Sola
Norway
Tel. 01224 775576



SPOOLER CHECK LIST & SPARES LIST

Serial N° BM-SP-7512

Date Fully Serviced: 24-12-19

CHECK LIST

	Maintenance Details	Yes	No
1	Visual check spooler for damage. Replace parts where necessary.	✓	
2	Connect air supply, check for leaks at motor, hoses and regulator.	✓	
3	Remove chain and check for wear, grease bearings, shaft & chain.	✓	
4	Reassemble making sure shaft is properly lined up.	✓	
5	Run unit making sure chain has correct tension on it and mark link.	✓	
6	Check air lubricator for oil and fill if necessary.	✓	
7	Strip down motor, only if required.		✓
8	Make sure all certification is correct and in date.	✓	
9	Ensure Slings, shackles and split pins are fit for purpose and fitted correctly	✓	
10	Ensure all bolts to guards are fitted and secured tightly, and doors secure before shipping.	✓	
11	Check paintwork and touch up as required:	✓	
12	Green Tag:	✓	
NORSOK PACK ☒		Pendant No: <u>031</u>	Earth Wire ☒
		Air Motor No: <u>28</u>	

SPARES LIST

Item	Qty	Description	Present
1	<u>1L</u>	<u>Luna air tool oil</u>	✓
2	<u>2</u>	<u>3/8" Exhausts</u>	✓

Comments:

Function tested OK
Remote emergency stop functional
Air line modification
Replaced red remote coupling

All Units and Spares Parts supplied by Blue Manta have been checked and serviced and are fit for the purpose they were designed for.

Checked by:

Terry Elgert

Date: 26.02.20

Signature:

T. Elgert

Job Title:

Service Technician

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SPOOLER UNIT MAINTENANCE REPORT

Serial No: <u>BH-SP-7512</u>	Max Drum Size: <u>75"</u>	Shaft Size: <u>3" (H)</u>
Internal Size:	Gearbox Part No: <u>Eurodrive</u>	Gast Motor Part No: <u>LAM</u>
Chain Size/Length: <u>N/A</u>	Bearing Size and Part No: <u>70mm Arvis</u>	
STRIP DOWN SPOOLER, CLEAN & CARRY OUT THE FOLLOWING STEPS:		RESULT:
SECTION 1	MAIN SHAFT AND BEARINGS	
A. Disassemble bearings and check the main housing for cracks:		✓
B. <u>Ensure all ports are cleaned & free from rust, and caps are in place on completion</u>		✓
C. Check drive arm and ensure that the drive pin moves freely:		✓
D. Check the drive shaft and drive sprocket for damage:		✓
SECTION 2	AIR MOTOR AND GEAR BOX	
A. Record Gearbox Ratio & Colour: <u>221:1 Yellow</u>		✓
B. Service air motor as per the Manufacturers Maintenance Manual:		✓
C. Service gear box as per the Manufacturers Maintenance Manual:		✓
D. Remove drive sprockets and service:		✓
E. Ensure air motor drive coupling is properly set and securing bolt is fully tightened		✓
SECTION 3	AIR CONTROLS	
A. Disassemble air/oil regulator, clean, inspect and reassemble:		✓
B. Pack Gearbox with Grease		✓
C. Disassemble air manifold and control lever, clean, reassemble.		✓
D. Check air lines and fittings.		✓
SECTION 4	CRASH FRAME / SKID	
A. Check paintwork and touch up as required:		✓
B. Check the general condition of the crash frame and skid:		✓
C. Check all guards and door fastenings ensuring all locking systems functioning properly and in good order:		✓
D. Check condition of air supply recess and connectors:		✓
E. Inspect the pad eyes, slings, shackles, split pins and compare stampings and markings with certification documents:		✓
F. Check forklift pockets for damage:		✓
SECTION 5	FUNCTION TEST OF SPOOLER UNIT	
A. Function test the spooler unit and check for air and oil leaks:		✓
B. <u>Function test emergency stop button and remote pendant emergency stop button (where applicable) to ensure both work independently</u>		✓
C. Green Tag:		✓
The Spooler Unit referenced above has been maintained and function tested and found to be acceptable in all respects.		
NORSOK PACK ☒	Pendant No: <u>36</u>	Earth Wire ☒ Air Motor No: <u>28</u>
Work carried out by: <u>Terry Elger</u>		Date: <u>27.12.19</u> Next due date: <u>27.06.20</u>
Signature: <u>T. Elger</u>		Job Title: <u>Service Tech</u>

Blue Manta AS
Skvadronvegen 22
4050 Sola
Norway
Tel. 01224 775578



SPOOLER CHECK LIST & SPARES LIST

Serial No BM-SP 7512

Date Fully Serviced: 27.12.19

CHECK LIST

	Maintenance Details	Yes	No
1	Visual check spooler for damage. Replace parts where necessary.	✓	
2	Connect air supply, check for leaks at motor, hoses and regulator.	✓	
3	Remove chain and check for wear, grease bearings, shaft & chain.	✓	
4	Reassemble making sure shaft is properly lined up.	✓	
5	Run unit making sure chain has correct tension on it and mark link.	✓	
6	Check air lubricator for oil and fill if necessary.	✓	
7	Strip down motor, only if required.	✓	
8	Make sure all certification is correct and in date.	✓	
9	Ensure Slings, shackles and split pins are fit for purpose and fitted correctly	✓	
10	Ensure all bolts to guards are fitted and secured tightly, and doors secure before shipping.	✓	
11	Check paintwork and touch up as required:	✓	
12	Green Tag:	✓	
NORSOK PACK ☒		Pendant No: <u>36</u>	Earth Wire ☒
		Air Motor No: <u>28</u>	

SPARES LIST

Item	Qty	Description	Present
1	1L	Luna air tool oil	✓
2	2	3/8" Exhausts	✓

Comments:

Function tested OK.

Remote emergency stop functioning

All Units and Spares Parts supplied by Blue Manta have been checked and serviced and are fit for the purpose they were designed for.

Checked by: Terry Elger

Signature: J. Elger

Date: 27.12.19

Job Title: Service Tech

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4050 Sola
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SPOOLER CHECK LIST & SPARES LIST

Serial N° BM-SP-7512

Date Fully Serviced: 24.07.19

CHECK LIST

	Maintenance Details	Yes	No
1	Visual check spooler for damage. Replace parts where necessary.	✓	
2	Connect air supply, check for leaks at motor, hoses and regulator.	✓	
3	Remove chain and check for wear, grease bearings, shaft & chain.	✓	
4	Reassemble making sure shaft is properly lined up.	✓	
5	Run unit making sure chain has correct tension on it and mark link.	✓	
6	Check air lubricator for oil and fill if necessary.	✓	
7	Strip down motor, only if required.	✓	✓
8	Make sure all certification is correct and in date.	✓	
9	Ensure Slings, shackles and split pins are fit for purpose and fitted correctly	✓	
10	Ensure all bolts to guards are fitted and secured tightly, and doors secure before shipping.	✓	
11	Check paintwork and touch up as required:	✓	
12	Green Tag:	✓	
NORSOK PACK ☒		Pendant No: 040	Earth Wire ☒
		Air Motor No: 15	

SPARES LIST

Item	Qty	Description	Present
1	1L	Luna air tool oil	✓
2	2	3/8" Exhausts	

Comments:

Function tested OK

All Units and Spares Parts supplied by Blue Manta have been checked and serviced and are fit for the purpose they were designed for.

Checked by: Terry Elgert
Signature: *T. Elgert*
DATE: 07-11-19
INSPECTED BY

Date: 04.11.19

Job Title: Service Technician

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Blue Manta AS

Skvadronvegen 22

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SPOOLER UNIT MAINTENANCE REPORT

Serial No BM-SP-7512	Max Drum size 7.5"	Shaft size 3"
Internal size	Gearbox Part No BUNDOORNE	Gast Motor Part No 6AM
Chain size / Length: N/A	Bearing Size and Part No ARVIS 70MM	
Strip down spooler unit, clean and carry out the following steps:		Result:
MAIN SHAFT AND BEARINGS		
Disassemble bearings and check the main housing for cracks:		✓
Check drive arm and ensure that the drive pin moves freely:		✓
Check the drive shaft and drive sprocket for damage:		✓
AIR MOTOR AND GEAR BOX		
Record Gearbox Ratio & Colour: YELLOW 221		✓
Service air motor as per the Manufacturers Maintenance Manual:		✓
Service gear box as per the Manufacturers Maintenance Manual:		✓
Remove drive sprockets and service:		✓
Ensure air motor drive coupling is properly set and securing bolt is fully tightened		✓
AIR CONTROLS		
Disassemble air/oil regulator, clean, inspect and reassemble:		✓
Pack Gearbox with Grease		✓
Disassemble air manifold and control lever, clean, reassemble.		✓
Check air lines and fittings.		✓
CRASH FRAME / SKID		
Check paintwork and touch up as required:		✓
Check the general condition of the crash frame and skid:		✓
Check chain guards and fastenings:		✓
Check condition of air supply recess and connectors:		✓
Inspect the pad eyes, slings, shackles, split pins and compare stampings and markings with certification documents:		✓
Check forklift pockets for damage:		✓
FUNCTION TEST OF SPOOLER UNIT		
Function test the spooler unit and check for air and oil leaks:		✓
Green Tag:		✓
The Spooler Unit referenced above has been maintained and function tested and found to be acceptable in all respects.		
NORSOK PACK ☒	Pendant No:	Earth Wire ☒ Air Motor No: 75
Work carried out by: A. Bunnott	Date: 24.07.19	Next due date: 23.01.20
Signature: [Signature]	Job Title: WORKSHOP SUPERVISOR	

Blue Manta AS
Skvadronvegen 22
4050 Sola
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SPOOLER CHECK LIST & SPARES LIST

Serial N° **BM-SP-7512**

Date Fully Serviced: **24 07 19**

CHECK LIST

	Maintenance Details	Yes	No
1	Visual check spooler for damage. Replace parts where necessary.	✓	
2	Connect air supply, check for leaks at motor, hoses and regulator.	✓	
3	Remove chain and check for wear, grease bearings, shaft & chain.	✓	
4	Reassemble making sure shaft is properly lined up.	✓	
5	Run unit making sure chain has correct tension on it and mark link.	✓	
6	Check air lubricator for oil and fill if necessary.	✓	
7	Strip down motor, only if required.	✓	
8	Make sure all certification is correct and in date.	✓	
9	Ensure Slings, shackles and split pins are fit for purpose and fitted correctly	✓	
10	Ensure all bolts to guards are fitted and secured tightly, and doors secure before shipping.	✓	
11	Check paintwork and touch up as required:	✓	
12	Green Tag:	✓	
NORSOK PACK ☒		Pendant No:	Earth Wire ☒
		Air Motor No:	75

SPARES LIST

Item	Qty	Description	Present
1	1LT	LUNA AIRTOOL 15 OIL	✓
2	2	3/8 2x11NUTS	✓

Comments:

NEW ROOF NET

All Units and Spares Parts supplied by Blue Manta have been checked and serviced and are fit for the purpose they were designed for.

Checked by: **ABUNNETO**

Date: **24 07 19**

Signature:

[Signature]

Job Title:

WORKSHOP SUPERVISOR

SPOOLER UNIT MAINTENANCE REPORT

Serial No <u>BY-SR-7512</u>	Max Drum size <u>75"</u>	Shaft size <u>3" (F1)</u>
Internal size	Gearbox Part No <u>EVADOMVE</u>	Gast Motor Part No <u>6AM</u>
Chain size / Length: <u>N/A</u>	Bearing Size and Part No <u>APV's 70MM</u>	
Strip down spooler unit, clean and carry out the following steps:		Result:
MAIN SHAFT AND BEARINGS		
Disassemble bearings and check the main housing for cracks:		✓
Check drive arm and ensure that the drive pin moves freely:		✓
Check the drive shaft and drive sprocket for damage:		✓
AIR MOTOR AND GEAR BOX		
Record Gearbox Ratio & Colour: <u>YELLOW 221</u>		✓
Service air motor as per the Manufacturers Maintenance Manual:		✓
Service gear box as per the Manufacturers Maintenance Manual:		✓
Remove drive sprockets and service:		✓
Ensure air motor drive coupling is properly set and securing bolt is fully tightened		✓
AIR CONTROLS		
Disassemble air/oil regulator, clean, inspect and reassemble:		✓
Pack Gearbox with Grease		✓
Disassemble air manifold and control lever, clean, reassemble.		✓
Check air lines and fittings.		✓
CRASH FRAME / SKID		
Check paintwork and touch up as required:		✓
Check the general condition of the crash frame and skid:		✓
Check chain guards and fastenings:		✓
Check condition of air supply recess and connectors:		✓
Inspect the pad eyes, slings, shackles, split pins and compare stampings and markings with certification documents:		✓
Check forklift pockets for damage:		✓
FUNCTION TEST OF SPOOLER UNIT		
Function test the spooler unit and check for air and oil leaks:		✓
Green Tag:		✓
The Spooler Unit referenced above has been maintained and function tested and found to be acceptable in all respects.		
NORSOK PACK ☒	Pendant No: <u>053</u>	Earth Wire ☒
Air Motor No: <u>15</u>		
Work carried out by: <u>A BURNETT</u>	Date: <u>16 01 19</u>	Next due date: <u>15 06 19</u>
Signature: <u>[Signature]</u>		Job Title: <u>WORKSHOP SUPERVISOR</u>

Blue Manta AS
Skvadronvegen 22
4050 Sola
Norway
Tel. 01224 775576



SPOOLER CHECK LIST & SPARES LIST

Serial N° BM-SP-7512

Date Fully Serviced: 16 01 19

CHECK LIST

	Maintenance Details	Yes	No
1	Visual check spooler for damage. Replace parts where necessary.	✓	
2	Connect air supply, check for leaks at motor, hoses and regulator.	✓	
3	Remove chain and check for wear, grease bearings, shaft & chain.	✓	
4	Reassemble making sure shaft is properly lined up.	✓	
5	Run unit making sure chain has correct tension on it and mark link.	✓	
6	Check air lubricator for oil and fill if necessary.	✓	
7	Strip down motor, only if required.	✓	
8	Make sure all certification is correct and in date.	✓	
9	Ensure Slings, shackles and split pins are fit for purpose and fitted correctly	✓	
10	Ensure all bolts to guards are fitted and secured tightly, and doors secure before shipping.	✓	
11	Check paintwork and touch up as required:	✓	
12	Green Tag:	✓	
NORSOK PACK ☒		Pendant No: <u>053</u>	Earth Wire ☒
		Air Motor No: <u>15</u>	

SPARES LIST

Item	Qty	Description	Present
1	<u>1LT</u>	<u>LUNA PAINTOOL 15 0 1/2</u>	✓
2	<u>2</u>	<u>3/8 EXHAUSTS</u>	

Comments:

TO SOFT WINDER

All Units and Spares Parts supplied by Blue Manta have been checked and serviced and are fit for the purpose they were designed for.

Checked by: A BARNETT

Date: 16 01 19

Signature: [Signature]

Job Title:

WORKSHOP SUPERVISOR

Blue Manta AS
Skvadronvegen 22
4050 Sola
Norway
Tel. 01224 775576



SPOOLER CHECK LIST & SPARES LIST

Serial N° BM-SF-7512

Date Fully Serviced: 10-07-18

CHECK LIST

	Maintenance Details	Yes	No
1	Visual check spooler for damage. Replace parts where necessary.	✓	
2	Connect air supply, check for leaks at motor, hoses and regulator.	✓	
3	Remove chain and check for wear, grease bearings, shaft & chain.	D/O ✓	
4	Reassemble making sure shaft is properly lined up.	✓	
5	Run unit making sure chain has correct tension on it and mark link.	✓	
6	Check air lubricator for oil and fill if necessary.	✓	
7	Strip down motor, only if required.	✓	
8	Make sure all certification is correct and in date.	✓	
9	Ensure Slings, shackles and split pins are fit for purpose and fitted correctly	✓	
10	Ensure all bolts to guards are fitted and secured tightly, and doors secure before shipping.	✓	
11	Check paintwork and touch up as required:	✓	
12	Green Tag:	✓	
NORSOK PACK ☒		Pendant No: 053	Earth Wire ☒
		Air Motor No: 75	

SPARES LIST

Item	Qty	Description	Present
1	1	1 LTR AIR TOOL OIL	✓
2	2	3/8" EXHAUST	✓

Comments: FUNCTION TESTED UNIT AND REMOTE,
REPLACED RED CONNECTOR FOR REMOTE,
UPDATED GAST INFO IN NORSOK PACK,

All Units and Spares Parts supplied by Blue Manta have been checked and serviced and are fit for the purpose they were designed for.

Checked by: D. SINGEL

Date: 01-11-18

Signature: D. Singel

Job Title: SERVICE TECHNICIAN



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Blue Manta AS
Skvadronvegen 22
4050 Sola
Norway
Tel. 01224 775576



SPOOLER CHECK LIST & SPARES LIST

Serial N° BM-SF-7512

Date Fully Serviced: 10-07-18

CHECK LIST

	Maintenance Details	Yes	No
1	Visual check spooler for damage. Replace parts where necessary.	✓	
2	Connect air supply, check for leaks at motor, hoses and regulator.	✓	
3	Remove chain and check for wear, grease bearings, shaft & chain.	✓	
4	Reassemble making sure shaft is properly lined up.	✓	
5	Run unit making sure chain has correct tension on it and mark link.	✓	
6	Check air lubricator for oil and fill if necessary.	✓	
7	Strip down motor, only if required.	✗	✓
8	Make sure all certification is correct and in date.	✓	
9	Ensure Slings, shackles and split pins are fit for purpose and fitted correctly	✓	
10	Ensure all bolts to guards are fitted and secured tightly, and doors secure before shipping.	✓	
11	Check paintwork and touch up as required:	✓	
12	Green Tag:	✓	
NORSOK PACK ☒ Pendant No: 053 Earth Wire ☒ Air Motor No: 75			

SPARES LIST

Item	Qty	Description	Present
1	1	42 AIR TOOL OIL	✓
2	2	3/8" EXHAUSTS	✓

Comments: ALSO IN UNIT, - BM-HS-01+013, BM-PE-06

All Units and Spares Parts supplied by Blue Manta have been checked and serviced and are fit for the purpose they were designed for.

Checked by: D. SINGER

Date: 05-09-18

Job Title: SERVICE TECHNICIAN



SPOOLER UNIT MAINTENANCE REPORT

Serial No <u>LM-SP-7512</u>	Max Drum size <u>75"</u>	Shaft size <u>3"</u>
Internal size	Gearbox Part No <u>Eurodrive</u>	Gast Motor Part No <u>GAM</u>
Chain size / Length: <u>N/A</u>	Bearing Size and Part No <u>70mm Arvis</u>	
Strip down spooler unit, clean and carry out the following steps:		Result:
MAIN SHAFT AND BEARINGS		
Disassemble bearings and check the main housing for cracks:		✓
Check drive arm and ensure that the drive pin moves freely:		✓
Check the drive shaft and drive sprocket for damage:		✓
AIR MOTOR AND GEAR BOX		
Record Gearbox Ratio & Colour: <u>Yellow 22:1</u>		✓
Service air motor as per the Manufacturers Maintenance Manual:		✓
Service gear box as per the Manufacturers Maintenance Manual:		✓
Remove drive sprockets and service:		✓
AIR CONTROLS		
Disassemble air/oil regulator, clean, inspect and reassemble:		✓
Pack Gearbox with Grease		✓
Disassemble air manifold and control lever, clean, reassemble.		✓
Check air lines and fittings.		✓
CRASH FRAME / SKID		
Check paintwork and touch up as required:		✓
Check the general condition of the crash frame and skid:		✓
Check chain guards and fastenings:		✓
Check condition of air supply recess and connectors:		✓
Inspect the pad eyes, slings, shackles, split pins and compare stampings and markings with certification documents:		✓
Check forklift pockets for damage:		✓
FUNCTION TEST OF SPOOLER UNIT		
Function test the spooler unit and check for air and oil leaks:		✓
Green Tag:		✓
The Spooler Unit referenced above has been maintained and function tested and found to be acceptable in all respects.		
NORSOK PACK ☒	Pendant No: <u> </u>	Earth Wire ☒
Air Motor No: <u>75</u>		
Work carried out by: <u>CLIFF Rypgen</u>	Date: <u>10/7/18</u>	Next due date: <u>9/1/18</u>
Signature: <u>Cliff Rypgen</u>	Job Title: <u>TECHNICIAN</u>	

Blue Manta International Limited
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Pitmedden Road Industrial Estate,
Dyce,
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SPOOLER CHECK LIST & SPARES LIST

Serial N° *DM-SP-7512*

Date Fully Serviced: *10/7/18*

CHECK LIST

	Maintenance Details	Yes	No
1	Visual check spooler for damage. Replace parts where necessary.	<i>✓</i>	
2	Connect air supply, check for leaks at motor, hoses and regulator.	<i>✓</i>	
3	Remove chain and check for wear, grease bearings, shaft & chain.	<i>✓</i>	
4	Reassemble making sure shaft is properly lined up.	<i>✓</i>	
5	Run unit making sure chain has correct tension on it and mark link.	<i>N/A</i>	
6	Check air lubricator for oil and fill if necessary.	<i>✓</i>	
7	Strip down motor, only if required.	<i>✓</i>	
8	Make sure all certification is correct and in date.	<i>✓</i>	
9	Ensure Slings, shackles and split pins are fit for purpose and fitted correctly	<i>✓</i>	
10	Ensure all bolts to guards are fitted and secured tightly, and doors secure before shipping.	<i>✓</i>	

SPARES LIST

Item	Qty	Description	Present
1	<i>1</i>	<i>1 LITRE OIL</i>	<i>✓</i>
2	<i>2</i>	<i>3/8" EXHAUSTS</i>	<i>✓</i>

Comments:

FITTED NORSOK KIT

FITTED GEARBOX

All Units and Spares Parts supplied by Blue Manta have been checked and serviced and are fit for the purpose they were designed for.

Checked by: *Cliff Riddon*

Date: *12/7/18*

Signature: *Cliff Riddon*

Job Title: *TECHNICIAN*

Blue Manta International Limited

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**BlueManta**

Oilfield Products & Services

SPOOLER UNIT MAINTENANCE REPORT

Serial N ^o <i>Bm-Sp-7512</i>	Max Drum size <i>60"</i>	Shaft size: <i>3"</i>
Internal size: <i>88"/81"</i>	Gearbox Pt. N ^o <i>EURO DRIVE</i>	Air Motor Pt. N ^o <i>CAST</i>
Chain size / Length: <i>Direct Drive</i>	Bearing size and Part N ^o <i>ARVIS 70mm</i>	

Strip down spooler unit, clean and carry out the following steps:	Result:
MAIN SHAFT AND BEARINGS	
Disassemble bearings and check the main housing for cracks:	✓
Check drive arm and ensure that the drive pin moves freely:	✓
Check the drive shaft and drive sprocket for damage:	✓
AIR MOTOR AND GEAR BOX	
Record Gearbox Ratio & Colour: <i>88:97 / YELLOW</i>	✓
Service air motor as per the Manufacturers Maintenance Manual:	✓
Service gear box as per the Manufacturers Maintenance Manual:	✓
Remove drive sprockets and service:	✓
AIR CONTROLS	
Disassemble air regulator, clean, inspect and reassemble:	✓
Disassemble oil lubricator, clean, inspect and reassemble:	✓
Pack Gearbox with Grease	✓
Disassemble air manifold and control lever, clean, reassemble.	✓
Check air lines and fittings.	✓
CRASH FRAME / SKID	
Check paintwork and touch up as required:	✓
Check the general condition of the crash frame and skid:	✓
Check chain guards and fastenings:	N/A
Check condition of air supply recess and connectors:	✓
Inspect the pad eyes, slings, shackles, split pins and compare stampings and markings with certification documents:	✓
Check forklift pockets for damage:	✓
FUNCTION TEST OF SPOOLER UNIT	
Function test the spooler unit and check for air and oil leaks:	✓
Green Tag:	✓
The Spooler Unit referenced above has been maintained and function tested and found to be acceptable in all respects.	
Work carried out by: <i>CLIFF R. DOON</i>	Date: <i>5/3/2018</i> Next due date: <i>4/9/2018</i>
Signature: <i>[Signature]</i>	<i>[Signature]</i>
Job title: <i>SERVICE TECH</i>	



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SPOOLER CHECK LIST & SPARES LIST

Serial N° *Bm-sp-7512*

Date Fully Serviced: *5/3/2018*

CHECK LIST

	Maintenance Details	Yes	No
1	Visual check spooler for damage. Replace parts where necessary.	✓	
2	Connect air supply, check for leaks at motor, hoses and regulator.	✓	
3	Remove chain and check for wear, grease bearings, shaft & chain.	✓	
4	Reassemble making sure shaft is properly lined up.	✓	
5	Run unit making sure chain has correct tension on it and mark link.	✓	
6	Check air lubricator for oil and fill if necessary.	✓	
7	Strip down motor, only if required.	✓	
8	Make sure all certification is correct and in date.	✓	
9	Ensure Slings, shackles and split pins are fit for purpose and fitted correctly	✓	
10	Ensure all bolts to guards are fitted and secured tightly, and doors secure before shipping.	✓	

SPARES LIST

Item	Qty	Description	Present
1	1	TROLEX GUARD	✓
2		N/A	

Comments:

*STRIPPED DOWN AIR MOTOR AND REASSEMBLED.
TOPPED UP GREEN OIL, REPAINTED GEARBOX.
SPOOLER IN GOOD WORKING ORDER.*

All Units and Spares Parts supplied by Blue Manta have been checked and serviced and are fit for the purpose they were designed for.

Checked by: *Cliff R. Dore*

Date: *5/3/2018*

Signature: *[Signature]*

Job Title: *SEVILLE TECH*



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Oilfield Products & Services

SPOOLER UNIT MAINTENANCE REPORT

Serial N° BM-SP-7512	Max Drum size 60	Shaft size: 3 inch
Internal size: 81 x 886	Gearbox Pt. N° Eurodrive	Air Motor Pt. N° GAST
Chain size / Length: Direct Drive	Bearing size and Part N° ANVIS 70MM	

Strip down spooler unit, clean and carry out the following steps:	Result:
MAIN SHAFT AND BEARINGS	
Disassemble bearings and check the main housing for cracks:	✓
Check drive arm and ensure that the drive pin moves freely:	✓
Check the drive shaft and drive sprocket for damage:	✓
AIR MOTOR AND GEAR BOX	
Record Gearbox Ratio & Colour: 88.97 yellow	✓
Service air motor as per the Manufacturers Maintenance Manual:	✓
Service gear box as per the Manufacturers Maintenance Manual:	✓
Remove drive sprockets and service:	✓
AIR CONTROLS	
Disassemble air regulator, clean, inspect and reassemble:	✓
Disassemble oil lubricator, clean, inspect and reassemble:	✓
Pack Gearbox with Grease	✓
Disassemble air manifold and control lever, clean, reassemble.	✓
Check air lines and fittings.	✓
CRASH FRAME / SKID	
Check paintwork and touch up as required:	✓
Check the general condition of the crash frame and skid:	✓
Check chain guards and fastenings:	✓
Check condition of air supply recess and connectors:	✓
Inspect the pad eyes, slings, shackles, split pins and compare stampings and markings with certification documents:	✓
Check forklift pockets for damage:	✓
FUNCTION TEST OF SPOOLER UNIT	
Function test the spooler unit and check for air and oil leaks:	✓
Green Tag:	✓
The Spooler Unit referenced above has been maintained and function tested and found to be acceptable in all respects.	
Work carried out by: DAN SUTHERLAND Date: 10/1/17 Next due date: 9/7/17	
Signature:	
Job title: SERVICE TECH	



MD 009 -W12
Rev.. 2 Issued 09.2008

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SPOOLER CHECK LIST & SPARES LIST

Serial N° **BM-SP-7512**

Date Fully Serviced: **10/1/17**

CHECK LIST

	Maintenance Details	Yes	No
1	Visual check spooler for damage. Replace parts where necessary.	✓	
2	Connect air supply, check for leaks at motor, hoses and regulator.	✓	
3	Remove chain and check for wear, grease bearings, shaft & chain.	✓	
4	Reassemble making sure shaft is properly lined up.	✓	
5	Run unit making sure chain has correct tension on it and mark link.	✓	
6	Check air lubricator for oil and fill if necessary.	✓	
7	Strip down motor, only if required.	✓	
8	Make sure all certification is correct and in date.	✓	
9	Ensure Slings, shackles and split pins are fit for purpose and fitted correctly	✓	
10	Ensure all bolts to guards are fitted and secured tightly, and doors secure before shipping.	✓	

SPARES LIST

Item	Qty	Description	Present
1	1	$\frac{3}{4}$ Air Hose	✓
2	1	$\frac{1}{2}$ Air Hose	✓
3	1	8mm nylon Air Line	✓
4	1	TRULLEX GUARD	✓
5			
6			

Comments: **SPOOLER IN GOOD WORKING ORDER**

All Units and Spares Parts supplied by Blue Manta have been checked and serviced and are fit for the purpose they were designed for.

Checked by: **DAVID SUMERLAND** Date: **10/1/17**

Signature:

Job Title: **SERVICE TECH**

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SPOOLER CHECK LIST & SPARES LIST

Serial No BM-SP-7512

Date Fully Serviced: 04/07/16

CHECK LIST

	Maintenance Details	Yes	No
1	Visual check spooler for damage. Replace parts where necessary.	✓	
2	Connect air supply, check for leaks at motor, hoses and regulator.	✓	
3	Remove chain and check for wear, grease bearings, shaft & chain.	✓	
4	Reassemble making sure shaft is properly lined up.	✓	
5	Run unit making sure chain has correct tension on it and mark link.	✓	
6	Check air lubricator for oil and fill if necessary.	✓	
7	Strip down motor, only if required.		✓
8	Make sure all certification is correct and in date.	✓	
9	Ensure Slings, shackles and split pins are fit for purpose and fitted correctly	✓	
10	Ensure all bolts to guards are fitted and secured tightly, and doors secure before shipping.	✓	

SPARES LIST

Item	Qty	Description	Present
1	1	3/4" hose	✓
2	1	1/2" hose	✓
3	1	8mm line	✓
4			
5			
6			

Comments:

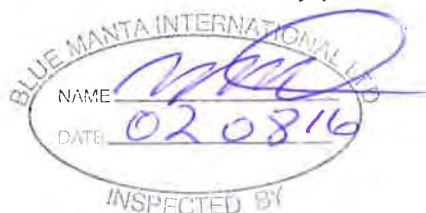
Spooling unit 7512 in good working order.

All Units and Spares Parts supplied by Blue Manta have been checked and serviced and are fit for the purpose they were designed for.

Checked by: MICHAEL WALKER Date: 29/07/16

Signature: *[Signature]*

Job Title: Mechanical Engineer



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SPOOLER UNIT MAINTENANCE REPORT

Serial N° BM-SP-7512	Max Drum size 61 x 75	Shaft size: 3/4" x 4
Internal size: 81 x 88 1/2	Gearbox Pt. N° EUROPRIVE	Air Motor Pt. N° GAST
Chain size / Length: N/A	Bearing size and Part N° Anvis 70mm	

Strip down spooler unit, clean and carry out the following steps:	Result:
MAIN SHAFT AND BEARINGS	
Disassemble bearings and check the main housing for cracks:	✓
Check drive arm and ensure that the drive pin moves freely:	✓
Check the drive shaft and drive sprocket for damage:	✓
AIR MOTOR AND GEAR BOX	
Record Gearbox Ratio & Colour: YELLOW 88-97	✓
Service air motor as per the Manufacturers Maintenance Manual:	✓
Service gear box as per the Manufacturers Maintenance Manual:	✓
Remove drive sprockets and service:	✓
AIR CONTROLS	
Disassemble air regulator, clean, inspect and reassemble:	✓
Disassemble oil lubricator, clean, inspect and reassemble:	✓
Pack Gearbox with Grease	✓
Disassemble air manifold and control lever, clean, reassemble.	✓
Check air lines and fittings.	✓
CRASH FRAME / SKID	
Check paintwork and touch up as required:	✓
Check the general condition of the crash frame and skid:	✓
Check chain guards and fastenings:	✓
Check condition of air supply recess and connectors:	✓
Inspect the pad eyes, slings, shackles, split pins and compare stampings and markings with certification documents:	✓
Check forklift pockets for damage:	✓
FUNCTION TEST OF SPOOLER UNIT	
Function test the spooler unit and check for air and oil leaks:	✓
Green Tag:	✓
The Spooler Unit referenced above has been maintained and function tested and found to be acceptable in all respects.	
Work carried out by: DAVID SUTHERLAND Date: 4/7/16 Next due date: 3/01/17	
Signature:	
Job title: Service Tech	

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SPOOLER CHECK LIST & SPARES LIST

Serial N° BM-SP-7512

Date Fully Serviced:

4/7/16

CHECK LIST

	Maintenance Details	Yes	No
1	Visual check spooler for damage. Replace parts where necessary.	✓	
2	Connect air supply, check for leaks at motor, hoses and regulator.	✓	
3	Remove chain and check for wear, grease bearings, shaft & chain.	✓	
4	Reassemble making sure shaft is properly lined up.	✓	
5	Run unit making sure chain has correct tension on it and mark link.	✓	
6	Check air lubricator for oil and fill if necessary.	✓	
7	Strip down motor, only if required.	✓	
8	Make sure all certification is correct and in date.	✓	
9	Ensure Slings, shackles and split pins are fit for purpose and fitted correctly	✓	
10	Ensure all bolts to guards are fitted and secured tightly, and doors secure before shipping.	✓	

SPARES LIST

Item	Qty	Description	Present
1	1	3/4 Air Hose	✓
2	1	1/2 Air Hose	✓
3	1	8mm NYLON Air Line	✓
4	1	10B CHAIN LINK	✓
5	1	TROLLEX Guard	✓
6			

Comments:

Spooler in Good Working Order

All Units and Spares Parts supplied by Blue Manta have been checked and serviced and are fit for the purpose they were designed for.

Checked by: DAVID SUTHERLAND

Date:

4/7/16

Signature:

Job Title:

Service Tech

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SPOOLER CHECK LIST & SPARES LIST

Serial N° BM SP 7512

Date Fully Serviced: 24/2/16

CHECK LIST

	Maintenance Details	Yes	No
1	Visual check spooler for damage. Replace parts where necessary.	✓	
2	Connect air supply, check for leaks at motor, hoses and regulator.	✓	
3	Remove chain and check for wear, grease bearings, shaft & chain.	DIRECT DRIVE	
4	Reassemble making sure shaft is properly lined up.	✓	
5	Run unit making sure chain has correct tension on it and mark link.	DIRECT DRIVE	
6	Check air lubricator for oil and fill if necessary.	✓	
7	Strip down motor, only if required.		✓
8	Make sure all certification is correct and in date.	✓	
9	Ensure Slings, shackles and split pins are fit for purpose and fitted correctly	✓	
10	Ensure all bolts to guards are fitted and secured tightly, and doors secure before shipping.	✓	

SPARES LIST

Item	Qty	Description	Present
1	1	length 3/4" air hose.	✓
2	1	length 1/2" air hose.	✓
3	1	length 8mm tubing.	✓
4	1	trolex stop guard.	✓
5			
6			

Comments: all checks complete, Unit found to be in good working order

All Units and Spares Parts supplied by Blue Manta have been checked and serviced and are fit for the purpose they were designed for.

Checked by: Darren Allen. Date: 26/4/16

Signature: [Signature] Job Title: Service tech.



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**BlueManta**

Oilfield Products & Services

SPOOLER UNIT MAINTENANCE REPORT

Serial N° BM-SP-7572	Max Drum size 60	Shaft size: 3/4 inch
Internal size: 81x88E	Gearbox Pt. N° Eurodrive	Air Motor Pt. N° CASF
Chain size / Length: Direct Drive	Bearing size and Part N° ANIS 70mm	

Strip down spooler unit, clean and carry out the following steps:	Result:
MAIN SHAFT AND BEARINGS	
Disassemble bearings and check the main housing for cracks:	✓
Check drive arm and ensure that the drive pin moves freely:	✓
Check the drive shaft and drive sprocket for damage:	✓
AIR MOTOR AND GEAR BOX	
Record Gearbox Ratio & Colour: Yellow 88-97	✓
Service air motor as per the Manufacturers Maintenance Manual:	✓
Service gear box as per the Manufacturers Maintenance Manual:	✓
Remove drive sprockets and service:	✓
AIR CONTROLS	
Disassemble air regulator, clean, inspect and reassemble:	✓
Disassemble oil lubricator, clean, inspect and reassemble:	✓
Pack Gearbox with Grease	✓
Disassemble air manifold and control lever, clean, reassemble.	✓
Check air lines and fittings.	✓
CRASH FRAME / SKID	
Check paintwork and touch up as required:	✓
Check the general condition of the crash frame and skid:	✓
Check chain guards and fastenings:	✓
Check condition of air supply recess and connectors:	✓
Inspect the pad eyes, slings, shackles, split pins and compare stampings and markings with certification documents:	✓
Check forklift pockets for damage:	✓
FUNCTION TEST OF SPOOLER UNIT	
Function test the spooler unit and check for air and oil leaks:	✓
Green Tag:	✓
The Spooler Unit referenced above has been maintained and function tested and found to be acceptable in all respects.	
Work carried out by: David Sutherland Date: 24/2/16 Next due date: 23/8/16	
Signature: 	
Job title: Service Eng	

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SPOOLER CHECK LIST & SPARES LIST

Serial N° **BM-SP-7512**

Date Fully Serviced: **24/2/16**

CHECK LIST

	Maintenance Details	Yes	No
1	Visual check spooler for damage. Replace parts where necessary.	✓	
2	Connect air supply, check for leaks at motor, hoses and regulator.	✓	
3	Remove chain and check for wear, grease bearings, shaft & chain.	✓	
4	Reassemble making sure shaft is properly lined up.	✓	
5	Run unit making sure chain has correct tension on it and mark link.	✓	
6	Check air lubricator for oil and fill if necessary.	✓	
7	Strip down motor, only if required.	✓	
8	Make sure all certification is correct and in date.	✓	
9	Ensure Slings, shackles and split pins are fit for purpose and fitted correctly	✓	
10	Ensure all bolts to guards are fitted and secured tightly, and doors secure before shipping.	✓	

SPARES LIST

Item	Qty	Description	Present
1	1	$\frac{3}{4}$ Air Hose	✓
2	1	$\frac{1}{2}$ Air Hose	✓
3	1	Small Nylon Air Line	✓
4			
5			
6			

Comments: **Spacers Drilled Shaft For Adapter For Electric Trolley**

All Units and Spares Parts supplied by Blue Manta have been checked and serviced and are fit for the purpose they were designed for.

Checked by: **DAVID SOUTHERN**

Date: **24/2/16**

Signature:

Job Title: **Service Tech**

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**BlueManta**

Oilfield Products & Services

SPOOLER UNIT MAINTENANCE REPORT

Serial N° <i>BM-SP-7512</i>	Max Drum size <i>60</i>	Shaft size: <i>3 inch</i>
Internal size: <i>81 x 882</i>	Gearbox Pt. N° <i>EURODRIVE</i>	Air Motor Pt. N° <i>GAST</i>
Chain size / Length: <i>DIRECT DRIVE</i>	Bearing size and Part N° <i>ARVIS 70mm</i>	

Strip down spooler unit, clean and carry out the following steps:	Result:
MAIN SHAFT AND BEARINGS	
Disassemble bearings and check the main housing for cracks:	✓
Check drive arm and ensure that the drive pin moves freely:	✓
Check the drive shaft and drive sprocket for damage:	✓
AIR MOTOR AND GEAR BOX	
Record Gearbox Ratio & Colour: <i>YELLOW 88.97</i>	✓
Service air motor as per the Manufacturers Maintenance Manual:	✓
Service gear box as per the Manufacturers Maintenance Manual:	✓
Remove drive sprockets and service:	✓
AIR CONTROLS	
Disassemble air regulator, clean, inspect and reassemble:	✓
Disassemble oil lubricator, clean, inspect and reassemble:	✓
Pack Gearbox with Grease	✓
Disassemble air manifold and control lever, clean, reassemble.	✓
Check air lines and fittings.	✓
CRASH FRAME / SKID	
Check paintwork and touch up as required:	✓
Check the general condition of the crash frame and skid:	✓
Check chain guards and fastenings:	✓
Check condition of air supply recess and connectors:	✓
Inspect the pad eyes, slings, shackles, split pins and compare stampings and markings with certification documents:	✓
Check forklift pockets for damage:	✓
FUNCTION TEST OF SPOOLER UNIT	
Function test the spooler unit and check for air and oil leaks:	✓
Green Tag:	✓
The Spooler Unit referenced above has been maintained and function tested and found to be acceptable in all respects.	
Work carried out by: <i>DAVID SUTHERN</i> Date: <i>24/12/15</i> Next due date: <i>23/6/16</i>	
Signature: <i>[Signature]</i>	
Job title: <i>Service Tech</i>	

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SPOOLER CHECK LIST & SPARES LIST

Serial N° **BM-SP-7512**

Date Fully Serviced: **24/12/15**

CHECK LIST

	Maintenance Details	Yes	No
1	Visual check spooler for damage. Replace parts where necessary.	✓	
2	Connect air supply, check for leaks at motor, hoses and regulator.	✓	
3	Remove chain and check for wear, grease bearings, shaft & chain.	✓	
4	Reassemble making sure shaft is properly lined up.	✓	
5	Run unit making sure chain has correct tension on it and mark link.	✓	
6	Check air lubricator for oil and fill if necessary.	✓	
7	Strip down motor, only if required.	✓	
8	Make sure all certification is correct and in date.	✓	
9	Ensure Slings, shackles and split pins are fit for purpose and fitted correctly	✓	
10	Ensure all bolts to guards are fitted and secured tightly, and doors secure before shipping.	✓	

SPARES LIST

Item	Qty	Description	Present
1	1	$\frac{3}{4}$ Air Hose	✓
2	1	2 Air Hose	✓
3	1	8mm nylon Air Line	✓
4			
5			
6			

Comments:

spooler in good Working Order
* NEEDS SLINGS *

All Units and Spares Parts supplied by Blue Manta have been checked and serviced and are fit for the purpose they were designed for.

Checked by: **DAVID SUTHERLAND**

Date: **24/12/15**

Signature:

Job Title: **Service Tech**

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SPOOLER UNIT MAINTENANCE REPORT

Serial N° <i>BM-SA-756</i>	Max Drum size: <i>58"</i>	Shaft size: <i>3"</i>
Internal size: <i>66 X 82</i>	Gearbox Pt. N° <i>Euro Drive</i>	Air Motor Pt. N° <i>GAST</i>
Chain size / Length: <i>N/A</i>	Bearing size and Part N° <i>ARVIS 70 MM</i>	

Strip down spooler unit, clean and carry out the following steps:	Result:
MAIN SHAFT AND BEARINGS	
Disassemble bearings and check the main housing for cracks:	✓
Check drive arm and ensure that the drive pin moves freely:	✓
Check the drive shaft and drive sprocket for damage:	✓
AIR MOTOR AND GEAR BOX	
Record Gearbox Ratio & Colour: <i>35/20</i>	✓
Service air motor as per the Manufacturers Maintenance Manual:	<i>NEW MOTOR FITTED</i>
Service gear box as per the Manufacturers Maintenance Manual:	✓
Remove drive sprockets and service:	<i>N/A</i>
AIR CONTROLS	
Disassemble air regulator, clean, inspect and reassemble:	✓
Disassemble oil lubricator, clean, inspect and reassemble:	✓
Pack Gearbox with Grease	✓
Disassemble air manifold and control lever, clean, reassemble	✓
Check air lines and fittings.	✓
CRASH FRAME / SKID	
Check paintwork and touch up as required:	
Check the general condition of the crash frame and skid:	✓
Check chain guards and fastenings:	✓
Check condition of air supply recess and connectors:	<i>REPAIR</i> ✓
Inspect the pad eyes, slings, shackles, split pins and compare stampings and markings with certification documents:	
Check forklift pockets for damage:	✓
FUNCTION TEST OF SPOOLER UNIT	
Function test the spooler unit and check for air and oil leaks:	
Green Tag:	
The Spooler Unit referenced above has been maintained and function tested and found to be acceptable in all respects.	
Work carried out by: <i>A BURPETH</i>	Date: <i>01/10/14</i> Next due date: <i>30/04/15</i>
Signature: <i>[Signature]</i>	
Job title: <i>WORKSHOP SUPERVISOR</i>	

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SPOOLER CHECK LIST & SPARES LIST

Serial N° **BM-SA-7512**

Date Fully Serviced: **01 10 14**

CHECK LIST

	Maintenance Details	Yes	No
1	Visual check spooler for damage. Replace parts where necessary.	✓	
2	Connect air supply, check for leaks at motor, hoses and regulator.	✓	
3	Remove chain and check for wear, grease bearings, shaft & chain.	✓	
4	Reassemble making sure shaft is properly lined up.	✓	
5	Run unit making sure chain has correct tension on it and mark link.	N/A	
6	Check air lubricator for oil and fill if necessary.	✓	
7	Strip down motor, only if required.	✓	
8	Make sure all certification is correct and in date.		
9	Ensure Slings, shackles and split pins are fit for purpose and fitted correctly		
10	Ensure all bolts to guards are fitted and secured tightly	✓	

SPARES LIST

Item	Qty	Description	Present
1	1	3/4 AIR HOSE	✓
2	1	1/2 AIR HOSE	✓
3	1	8 MM AIR HOSE	✓
4			
5			
6			

Comments:

NEW AIR MOTOR FITTED

All Units and Spares Parts supplied by Blue Manta have been checked and serviced and are fit for the purpose they were designed for.

Checked by: **A BURROUGHS**

Date: **01 10 14**

Signature: **[Signature]**

Job Title: **WORKSHOP SUPERVISOR**

Blue Manta International Limited

5 Kirkton Avenue,
Pitmedden Road Industrial Estate,
Dyce,
Aberdeen
AB21 0BF
Tel. 01224 775576 Fax. 01224 775596

**SPOOLER UNIT MAINTENANCE REPORT**

Serial N° BM-SP-7512	Max Drum size: 57	Shaft size: 3 inch
Internal size: 88x 82	Gearbox Pt. N° 6 speed	Air Motor Pt. N° GASF
Chain size / Length: N/A	Bearing size and Part N° Anvis 70 mm	

Strip down spooler unit, clean and carry out the following steps:	Result:
MAIN SHAFT AND BEARINGS	
Disassemble bearings and check the main housing for cracks:	✓
Check drive arm and ensure that the drive pin moves freely:	✓
Check the drive shaft and drive sprocket for damage:	✓
AIR MOTOR AND GEAR BOX	
Record Gearbox Ratio 3520	✓
Service air motor as per the Manufacturers Maintenance Manual:	✓
Service gear box as per the Manufacturers Maintenance Manual:	✓
Remove drive sprockets and service:	✓
AIR CONTROLS	
Disassemble air regulator, clean, inspect and reassemble:	✓
Disassemble oil lubricator, clean, inspect and reassemble:	✓
Pack Gearbox with Grease	✓
Disassemble air manifold and control lever, clean, reassemble.	✓
Check air lines and fittings.	✓
CRASH FRAME / SKID	
Check paintwork and touch up as required:	✓
Check the general condition of the crash frame and skid:	✓
Check chain guards and fastenings:	✓
Check condition of air supply recess and connectors:	✓
Inspect the pad eyes, slings, shackles, split pins and compare stampings and markings with certification documents:	✓
Check forklift pockets for damage:	✓
FUNCTION TEST OF SPOOLER UNIT	
Function test the spooler unit and check for air and oil leaks:	✓
Green Tag:	✓
The Spooler Unit referenced above has been maintained and function tested and found to be acceptable in all respects.	
Work carried out by: DAVID SORRELLS	Date: 28/10/13 Next due date: 27/4/14
Signature:	
Job title: WORKSHOP SUPERVISOR	Service Tech

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Aberdeen
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Tel. 01224 775576 Fax. 01224 775596



SPOOLER CHECK LIST & SPARES LIST

Serial No *BM-SP-7312*

Date Fully Serviced: *28/10/13*

CHECK LIST

	Maintenance Details	Yes	No
1	Visual check spooler for damage. Replace parts where necessary.	✓	
2	Connect air supply, check for leaks at motor, hoses and regulator.	✓	
3	Remove chain and check for wear, grease bearings, shaft & chain.	✓	
4	Reassemble making sure shaft is properly lined up.	✓	
5	Run unit making sure chain has correct tension on it and mark link.	✓	
6	Check air motor for oil and fill if necessary.	✓	
7	Strip down motor, only if required.	✓	
8	Make sure all certification is correct and in date.	✓	
9	Ensure Slings, shackles and split pins are fit for purpose and fitted correctly	✓	

SPARES LIST

Item	Qty	Description	Present
1	1	<i>3/4" Air Hose</i>	✓
2	1	<i>2" Air Hose</i>	✓
3	1	<i>8mm Nylon Air Line</i>	✓
4			
5			
6			
7			
8			

Comments:

Spooler in Good Working Order

All Units and Spares Parts supplied by Blue Manta have been checked and serviced and are fit for the purpose they were designed for.

Checked by: *DAVID SUTHER*

Date: *28/10/13*

Signature: *[Signature]*

Job Title: *Service*

General Equipment Inspection Report

Customer

Date 28/10/13

Description Spooler

Serial No BM-SP-7512

Job Number:

FULL SERVICE

STRIP OUT GAST AIR MOTOR STRIP DOWN
& RECONDITION (MOTOR SEIZON)

DUE TO WATER CONTAMINATION
REPAIRS AIR MOTOR REFIT

DryLUBE SHAFT
GREASE BEARINGS

STRIP OUT DRIVE SHAFT CLEAN & GREASE & RE ASSEMBLE

CLEAN AIR FITTER

CLEAN AIR Lubrication Fill with KICKFAST

GREASE SHAFT CLEAN AND SCREW

REPAIR Damaged Safety Guard

Touch up PAINTWORK

Spooler in Good Working Order

REPLACE MISSING SPARE KIT

Tested by: DAVID SUTHERLAND

Date: 28/10/13

Signature: 

Job title: Service Tech

BLUE MANTA INTERNATIONAL LIMITED

5 Kirkton Avenues, Pitmedden Road Industrial Estate, Dyce, Aberdeen. AB21 0BF.

Phone No 01224 775576 Fax No 01224 775596

MD 009-W15
Revision:1 Issued: 01/01/02

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SPOOLER UNIT MAINTENANCE REPORT

Serial No BM-SP- 7512	Max Drum size: 64	Shaft size: 3 INCH
Internal size: 82x94	Gearbox EURO DRIVE	air motor CAST
Chain size / Length N/A	Bearing size and Part ARVIS 70mm	

Strip down spooler unit, clean and carry out the following steps:	Result:
MAIN SHAFT AND BEARINGS	
Disassemble bearings and check the main housing for cracks:	✓
Check drive arm and ensure that the drive pin moves freely:	✓
Check the drive shaft and drive sprocket for damage:	✓
AIR MOTOR AND GEAR BOX	
Record Gearbox Ratio 35/20	✓
Service air motor as per the Manufacturers Maintenance Manual:	✓
Service gear box as per the Manufacturers Maintenance Manual:	✓
Remove drive sprockets and service:	✓
AIR CONTROLS	
Disassemble air regulator, clean, inspect and reassemble:	✓
Disassemble oil lubricator, clean, inspect and reassemble:	✓
Pack Gearbox with Grease	✓
Disassemble air manifold and control lever, clean, reassemble	✓
Check air lines and fittings.	✓
CRASH FRAME / SKID	
Check paintwork and touch up as required:	✓
Check the general condition of the crash frame and skid:	✓
Check chain guards and fastenings:	✓
Check condition of air supply recess and connectors:	✓
Inspect the pad eyes, slings, shackles, split pins and compare stampings and markings with certification documents:	✓
Check forklift pockets for damage:	✓
FUNCTION TEST OF SPOOLER UNIT	
Function test the spooler unit and check for air and oil leaks:	✓
Green Tag:	✓
The Spooler Unit referenced above has been maintained and function tested and found to be acceptable in all respects.	
Work carried out by DAVID SUTHERLAND	Date 7/8/12 Next date due 6/2/13
Signature:	
Job title: SERVICE TECH	

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SPOOLER CHECK LIST & SPARES LIST

Serial N° BM-SP- 7512

Date Fully Serviced: 7/8/12

CHECK LIST

	Maintenance Details	Yes	No
1	Visual check spooler for damage. Replace parts where necessary.	✓	
2	Connect air supply, check for leaks at motor, hoses and regulator.	✓	
3	Remove chain and check for wear, grease bearings, shaft & chain.	✓	
4	Reassemble making sure shaft is properly lined up.	✓	
5	Run unit making sure chain has correct tension on it and mark link.	✓	
6	Check air motor for oil and fill if necessary.	✓	
7	Strip down motor, only if required.	✓	
8	Make sure all certification is correct and in date.	✓	
9	Ensure Slings, shackles and split pins are fit for purpose and fitted correctly	✓	

SPARES LIST

Item	Qty	Description	Present
1	1	3/4 Air Hose	✓
2	1	1/2 Air Hose	✓
3	1	8mm Nylon Air Line	✓
4			
5			
6			
7			
8			

Comments:

NEW BUILD SPOOLER

All Units and Spares Parts supplied by Blue Manta been checked and serviced and are fit for the purpose they were designed for.

Checked by: DAVID SUTHERLAND

Date: 7/8/12

Signature:

Job Title:

Service Tech

General Equipment Inspection Report

Customer

Date 7/8/12

Description

Spooler

Part Number

Serial No BM-SP -7512

Service No

Job Number:

NEW BUILD SPOOLER

FITTED WITH ALL NEW COMPONENTS

Tested by: DAVID SUTHERLAND

Date: 7/8/12

Signature: 

Job title: SERVICE TECH

BLUE MANTA INTERNATIONAL LIMITED

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