

REPORT ON MAGNETIC PARTICLE (AND VISUAL) INSPECTION

All sections to be completed

QP 3017A (07/01/08)

Cust.- Blue Manta Int. Ltd	Desc.- Clampbox Frames	Serial No.- BM-PBF-016 to BM-PBF-027
Cust Ref.- 17339	Design No. :- BMD 389	BM-PBF 018
YMC SOR No.- 13899	Total Quan.- 12	
Equipment & Specification:-		Tick here if this is a PROTOTYPE or BATCH TEST UNIT -> Before ☐ After (if no defects*) ☐
Test Equipment:- Johnson Allen		Serial No.- 9404/9405
Surface Condition:- As Welded and Dressed	Procedure No.- YMCL/SNT Practice 14/07/00	
Material/Grade:- Carbon Steel	Test Restrictions:- None	
Distance between contacts:- 50 - 100mm	Test Indicator:- Burmah Castrol Strip	
Inspection specification:- BS-EN ISO 9934-1	Viewing Conditions:- > 500 Lux	
Acceptance Specification:- BS-EN 25817: 2007 Q/Level B (Stringent) Primary Structure:- BS-EN 970: 1997	Standards:- BS-EN ISO 23278: 2009 BS-EN ISO 17638: 2009	

100% Visual Inspection of all Welds:-

Signed (Inspector):-

Print Name:- L. NASH

Belprin / Catfoss Factory



Date:- 24-6-14

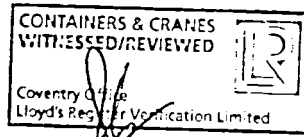
20% Random Selection MAGNETIC PARTICLE INSPECTION of Base, Sides, Ends, Roof/Top, Door Assemblies (if applicable), Lashing Rings (if applicable) and all other non-essential Primary Structure spread around unit:-

Detection Medium:- Neocol B	Batch No.- B	1917
Contrast Paint:- Neopaint	Batch No.- A	120514
NDT PCN Level II Inspector sign and stamp:-		
Print Name:- L. NASH		Date:- 24-6-14
Belprin / Catfoss Factory		

100% MAGNETIC PARTICLE INSPECTION of all Lifting Lugs, Post Welds, Fork Pockets and other essential and non redundant Primary Structure:-

Detection Medium:- Neocol B	Batch No.- B	1917
Contrast Paint:- Neopaint	Batch No.- A	120514
NDT PCN Level II Inspector sign and stamp:-		
Print Name:- L. NASH		Date:- 24-6-14
Belprin / Catfoss Factory		

If any defect is found after a Prototype or Batch Test then form QP 3017B (NC Report) must have all sections completed after rectification.

Drawings applicable:-	Lloyds Register or DNV Inspector sign and stamp:-
Parts list:- SK15100	
General Assembly:- BMD-389-01	
Base Assembly:- BMD-389-02	
Front Assembly:- BMD-389-03	
Rear Assembly:- BMD-389-04	
Side Assembly:- BMD-389-05	
#REF! BMD-389-06	
Lifting Lug Arrangement:- BMD-389-07	Date:- 31-7-2014