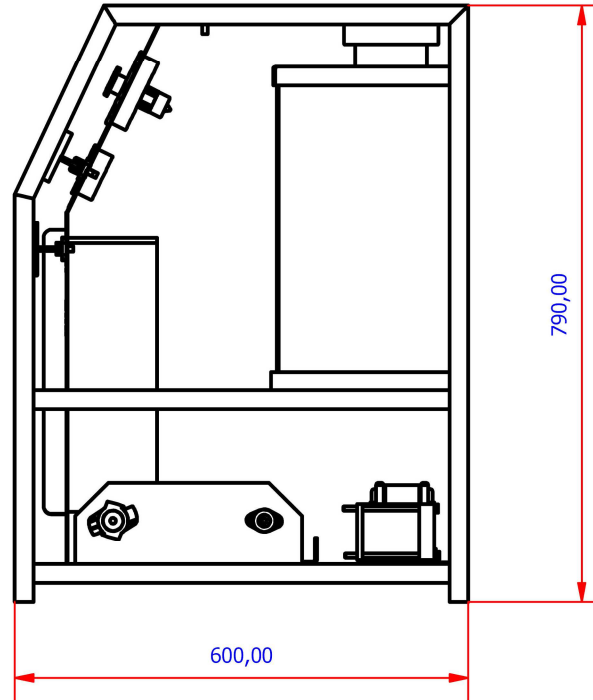
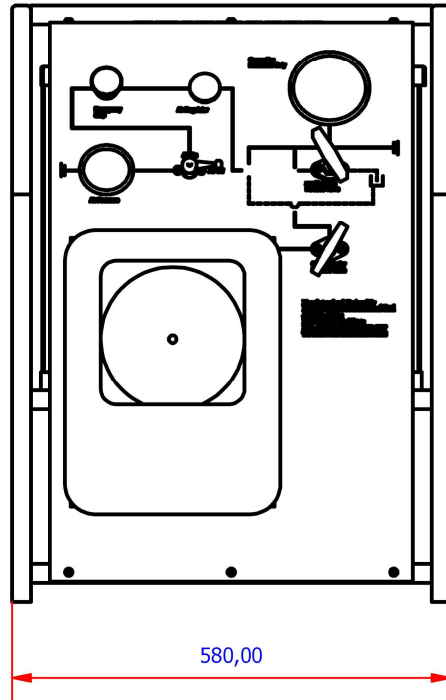


REVISION HISTORY

REV	REV	DESCRIPTION	DATE	CHKD	APPR	EX APP	CL APP
1	BR	-	07.02.11	CA	BR	-	-

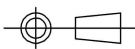


Chemical Injection Pump:
Pump model # ASF-100, ASF-150
Max working pressure ASF-100 = 9000 psi
Max working pressure ASF-150 = 13500 psi
Tank capacity = 48 Ltrs
1.2 Ltrs for every 10mm depth on tank
Max flow 1.5 Ltrs/Min,
(depending on air supply, pressure)

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General tolerances UNO
Steel fabrications: $\pm 3.00\text{mm}$
Machining: $\pm 0.25\text{mm}$
Concentric: $\pm 0.05\text{mm}$
Angular: $\pm 0.05\text{mm}$

Machined corner rads.
Inside: $\pm 0.50\text{mm UNO}$
Outside: $\pm 0.65\text{mm UNO}$

Description:	J8 Chemical Injection Pump Sales	Part no:	05-CI	 Third angle projection
Drawing No:	ELD-202.S	Rev no:	1	
Client:	Blue Manta	Scale:	NTS @ A4	
Drawn by :	Charles Aitken	Date :	29.08.12	
				Sheet number: 1 of 1